# O & P, PEDORTHIC, CHIROPODY & PODIATRIC MATERIALS



## FABRICATION MATERIALS | RESINS, HARDENERS, & RELEASE AGENTS

BKF LAMINATION NV-RESIN 80:20 • (BKF 80:20 HARZ NV) SPECIFICATIONS:

Rigid Acrylic Casting Resin. Transparent & thermoplastic can be mixed with all other BKF acrylic-NV-resins. Curing by means of approx. 1-3 % hardener powder 50 (product 200571). The quantity of the curing agent affects the curing time.

200563 (900 g)

200564 (4.6 kg)

## BKF SEALING NV-RESIN • (BKF S-HARZ NV)

#### SPECIFICATIONS:

Rigid Acrylic Sealing Resin. BKF Sealing is used for bonding acrylic, wooden and PUR-rigid foam parts, for sealing leather and laminating very hard parts. Can be mixed with all other BKF acrylic-NV-resins. Curing by means of 1-3 % hardener powder 50, (product 200571). The quantity of the curing agent affects the curing time.

#### 200568 (4.6 kg)

## BKF EPOXY CARBON RESIN • (BKF EPOXCARBON)

#### SPECIFICATIONS:

BKF-EpoxCarbon resin is used for making carbon-fiber-reinforced parts. Excellent bonding with carbon-and-glass-fiber (no delamination), most metals, plastics and wood. Also due to the low Bisphenol-A-content less skin irritation than with other epoxy resins. The density is 1.05 g/cm<sup>3</sup>. Curing by means of 1- 3 % hardener powder 50, (product 200571). The guantity of the curing agent affects the curing time.

200572 (900 g)

#### HARDENER POWDER 50 REFILL • (HÄRTERPULVER 50)

SPECIFICATIONS:

50% based on benzyl peroxide. For curing of acrylic resins and BKF-Epoxy-Carbon resins. Dosage according to the specifications on the resin / filler containers.

200571 (150 g)

#### RELEASE AGENT COMPONENT #1 65/98 • (TRENNMITTEL 65/98)

SPECIFICATIONS:

A two component separation agent that creates a silicone rubber lining. Linking (curing) by addition of 15% linker V51. Grows a 0.15 - 0.30 mm thick skin which also seals dump gypsums. TM 65/98 is factory-set in such a way that the forms can be both stirred up and painted. Shake well or stir up before usage

200585 (1 kg)

\* This product is also available in the 5 kg format. Please contact your sales representative for more information.

#### LINKER V51 COMPONENT #2 • (FOR RELEASE AGENT #1 65/98)

SPECIFICATIONS:

Linker for TM 65/98. TM 65/98 is after addition of 15% Linker V51 and after approx. 45 mins. non-adhesive. Linking is sped up by heat supply. The processing time can be extended by a low dose (approx. 10%).

200586 (150 g)

\* This product is also available in the 750 g format. Please contact your sales representative for more information.

## FABRICATION MATERIALS | COLOUR ADDITIVES, FILLER MATERIAL & ACCESSORIES

UNIVERSAL COLOUR ADDITIVE • (UNIVERSAL FARBZUSATZ) SPECIFICATIONS: Suitable for resins and PUR-foams, paste. Use it sparingly!



200 g Black (Schwarz) 200575







200 g White (Weiß) 200576











## FABRICATION MATERIALS | COLOUR ADDITIVES, FILLER MATERIAL & ACCESSORIES

ASTI-OP PUR FOAM 200 - 700 COMPONENT A • (ASTI-OP® 200 - 700) ASTI-OP PUR FOAM 200 COMPONENT A • (ASTI-OP® 200)

#### SPECIFICATIONS:

Mould construction foam for deep-drawn models, to manufacture cosmetic coverings in prosthesis construction, etc., density approx. 220 kg/m3, foaming factor approx. 5.0. Mixing ratio A:B=100:100 parts by weight.

#### 200580 (4.6 kg)

#### ASTI-OP PUR FOAM 300 COMPONENT A • (ASTI-OP® 300)

SPECIFICATIONS:

Mould construction foam for deep-drawn models, to manufacture cosmetic coverings in prosthesis construction, etc., density approx. 320 kg/m3, foaming factor approx. 3.5. Mixing ratio A:B=100:100 parts by weight. 200581 (4.6 kg)

## ASTI-OP PUR FOAM 500 COMPONENT A • (ASTI-OP® 500)

SPECIFICATIONS:

Last foam, the best-selling adjustment foam for orthopaedic footwear. Nailable, density approx. 540 kg/m3, foaming factor approx. 2.0. Mixing ratio A:B=100:100 parts by weight.

#### 200582 (4.6 kg)

#### ASTI-OP PUR FOAM 700 COMPONENT A • (ASTI-OP® 700)

SPECIFICATIONS:

Used for the manufacture of very high mechanically stressed positive moulds and models, e.g., shoe lasts and tip additions. Nailable, density approx. 640 kg/m3. Foaming factor approx. 1.4. Mixing ratio A:B=100:100 parts by weight. 200583 (4.6 kg)

#### ASTI-OP PUR FOAM COMPONENT B • (ASTI-B)

(for all ASTI-OP® rigid foams) Mixing ratio A:B=100:100 parts by weight. 200584 (4.6 kg)

#### BKF MOULDING SILICONE - 2 COMPONENT (COMP. A + B 20 OR B 45)

#### SPECIFICATIONS:

Kneadable two-component silicone with individually adjustable Shore A hardness. The simultaneous use of both B Components in any ratio creates vulcanization between 20°C and 45°C Shore A. Can be ground and polished. Physiologically safe, can therefore be processed directly on the skin. Do preliminary tests to check for compatibility with other materials. For the manufacture of toe joint compensation and corrections, individual orthoses, padding, small forms and models, and much more. Mixing ratio: A:B=100:100 parts by weight.

BKF MOULDING SILICONE - COMP. B 20 soft 300 g + Component A 200587 BKF MOULDING SILICONE - COMP. B 45 firm 300 g + Component A

200588

\* Sold as a kit

#### PRODUCT FEATURES:

• Can be directly processed on skin

- Each component A and B are sold as set
- Component B is available as B20 with 20° Shore A (soft) and B45 with 45° Shore A (rigid)
- Store tightly closed container in a cool, dry and dark place

#### PROCESSING INFORMATION:

- Weigh components A and B accurately
- Knead the components quickly to a ball with homogenous colour within the indicated mixing time. Press the material flat repeatedly, place it on top and knead it again.
- The following materials interfere the curing: heavy metals (also personal iewellery such as rings/ watch...), amines, sulphur (derivatives), catalysts of laminating resin, rubber and latex (e.g. gloves), powder-free nitril gloves can be used
- Ensure maximum cleanliness during processing, deposit material only on chemically neutral surfaces (plasticfilm or glass/ plastic sheet)
- . Close the container tightly after use and do not interchange caps







(Includes A)

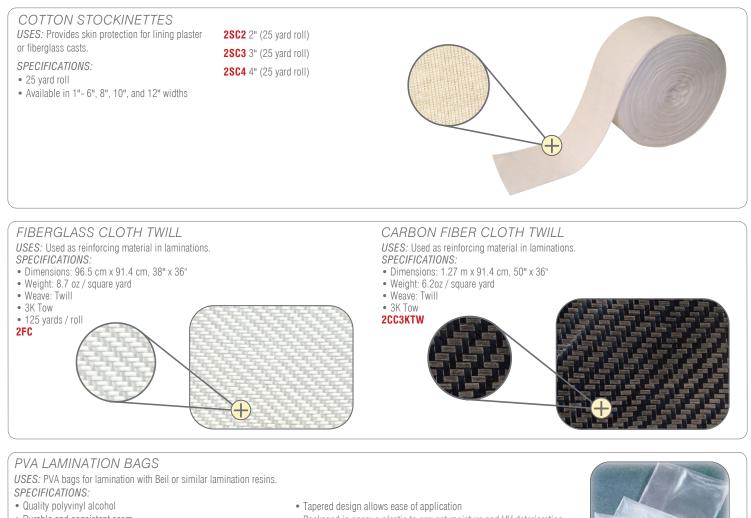
(Includes A)

Comp. A with	B 20	B 45
Mixing time	30 s	30 s
Processing time (incl. mixing time)	1-3 min	1-2 min
Demoulding after	5-6 min	4-5 min
Wait until initial mechanical processing	>30 min	>30 min
Shore A after 60 min	18-22° (soft)	38-42° (rigid)
Mixing ration A:B	1:1 weight proportion	1:1 weight proportion

#### SAFFTY NOTES

After mixing the 2 components the reaction starts but silicone does not heat up and so gives off no vapors and therefore no hazardous fumes. There is however a risk that some people may have a skin reaction to silicone. IT IS THEREFORE ADVISED TO WEAR VINYL GLOVES AS LATEX GLOVES DO NOT PREVENT THE SILICONE FROM SEEPING THROUGH. Glasses are also advised. Read the notices on the container, or refer to MSDS sheet.

## FABRICATION MATERIALS | CLOTHS & LAMINATION BAGS



- Durable and consistent seam
- 2PVAS4 10.2 cm, 4" PVA SLEEVE (20 per package)
- 2PVAS6 15.2 cm, 6" PVA SLEEVE (20 per package)

2PVAS8 20.3 cm, 8" PVA SLEEVE (20 per package)

- Packaged in opaque plastic to prevent moisture and UV deterioration
- 2PVAS10 25.4 cm, 10" PVA SLEEVE (20 per package)
- 2PVAS12 30.5 cm, 12" PVA SLEEVE (20 per package)
- 2PVAS16 40.6 cm, 16" PVA SLEEVE (20 per package)



## PROSTHETICS & ORTHOPAEDICS | GELS, PADS & SHEETING

#### PARTIAL FOOT SOCK • REGULAR & EXTRA LONG

Made of 2-ply Polyester / Spandex material knitted specifically to provide a completely smooth surface on the inside of the sock and lined with Silipos® polymer gel at its distal end (2 mm), the Partial Foot Sock is designed to provide maximum comfort and protection to partial foot amputees. The polymer gel releases a medical grade mineral oil to moisturize, soften, cushion, and protect transmetatarsal amputations from pressure and shearing. The sock also helps prevent skin breakdown.

- For use with transmetatarsal amputees
- CoolMax® material provides elasticity, comfort, and breathability
- May be used with foot orthoses or shoes with fillers
- Made with soft gel that moisturizes and conditions the skin & also covers site of amputation
- Washable and reusable
- Packaged in a polybag

 PARTIAL FOOT SOCK

 ITEM NO.
 SIZE
 PLY
 GEL

 200534
 Regular
 2
 mm

 200535
 X - Long
 2
 mm



#### DISTAL END PAD • ONE SIZE

Protects the residual limb against shear forces, friction, and pressure. Made entirely of Silipos® mineral oil based gel this product is designed for use with an above or below knee prosthesis to provide additional comfort and shock absorption. It is cost effective, lightweight, and measures approx. 1/8in (3 mm) thick and is approx. 4in (10 mm) in diameter. The circumferential edge is carefully tapered for exceptional user comfort. The gel pad is shaped to fit easily in between different sheeting materials and leather.

- Provides extra protection for shock and abrasion at the distal end
- Aids in enhancing socket fit for limbs undergoing changes in volume or mass
- Can be cut to size
- · Made with soft gel that moisturizes and conditions the skin
- Washable and reusable
- Packaged in a polybag

#### DISTAL END PAD ITEM NO. SIZE DIAME

ITEM NO. SIZE DIAMETER GEL 200539 ONE SIZE 10 cm, 4" 3 mm



## **PROSTHETICS & ORTHOPAEDICS | GELS, PADS & SHEETING**

## PROSTHETICS & ORTHOPAEDICS • SOFT SHEER GEL SHEETING

The Soft Sheer Gel Sheeting is a versatile skin protection system. It is ideal for the relief of pressure points on the foot, arm and elbow. It is also excellent for the prevention of bed sores and can be used to provide extra cushioning for wheelchairs. The gel sheet is available in three sizes with your choice of fabric on one side, and gel on the opposite side or fabric lining on both sides of the gel layer. The benefit for having the gel against the skin is to allow the Silipos® mineral oil gel to soften and condition the skin.

- 3 mm layer of mineral oil gel lined with fabric on one side or lined on both sides
- Fabric top cover provides excellent stretch properties
- Fabric side can be glued to braces or other materials

- · Relieves pressure and shear forces
- Lined with soft mineral gel that moisturizes and conditions the skin
- Shrink-wrapped package with backerboard

### SOFT SHEER GEL SHEETING • FABRIC LINED ONE SIDE 20cm x 20cm, 8" x 8" - 1/Pk.

SOFT SHEER GEL SHEETING • FABRIC LINED BOTH SIDES

200551 (3 mm)

40.5 cm x 51 cm, 16" x 20" - 1/Pk. 200556 (3 mm)

## PROSTHETICS & ORTHOPAEDICS • WONDERFLEX SILICONE SHEETING

WonderFlex Silicone sheeting is ideal for cushioning orthotic / prosthetic from shock and sheer forces. WonderFlex can also be laminated to orthotic devices with adhesive glues.

- · Silicone sheeting is available in multiple thicknesses and in lined or unlined versions
- · Made with soft mineral gel that moisturizes and conditions the skin
- · Washable and reusable
- Shrink-wrapped package with backerboard

WONDERFLEX SILICONE SHEETING • UNLINED 30.5 cm x 40.5 cm, 12" x 16" - 1/Pk.

200558 (3 mm)

#### PROSTHETICS & ORTHOPAEDICS • BODY DISCS

These pads are ideal for their universal use in various applications for cushioning, protection and absorption of shear and frictional forces. Made of Silipos® proprietary mineral oil gel, these discs can be used to moisturize and condition dry skin. They can be placed in different types of footwear such as: athletic shoes, boots, in-line skates and ski boots and can be held in place by gauze bandage or any wrap. Ideal for pitchers to protect from foot drag and for skaters for Malleolar protection.

- Multi-purpose discs of mineral oil gel
- Apply to parts of the body suffering from discomfort caused by pressure and friction
- Can be trimmed with scissors to customized size
- BODY DISCS

6.3 cm, 2.5" in diameter - 2/Pk. 10 cm, 4" in diameter) - 2/Pk. 200547 (2 mm) 200548 (2 mm)

#### **PROSTHETICS & ORTHOPAEDICS • GEL SQUARES**

These Gel Squares are made entirely of Silipos® Gel that is designed to protect, cushion, soften, and moisturize the skin against abrasion and shear forces. This product is ideal to help prevent skin breakdown (e.g. diabetic insensitive foot) and can be used as an interface for orthotics or hand splints. Available as a solid gel square or lined with a self adhesive backing.

- · Apply to parts of the body suffering from discomfort caused by pressure and friction
- Made of mineral oil gel that moisturizes and conditions the skin
- · Can be used as an interface between the skin and a brace

· Can be trimmed with scissors to customized size

Made of mineral oil gel that moisturizes and conditions the skin

• Washable and reusable

· Washable and reusable

· Packaged in a polybag

Packaged in a polybag



10 cm x 10 cm, 4" x 4" - 2/Pk. Self Adhesive Backing 200545 (3 mm)

10 cm x 10 cm, 4" x 4" - 2/Pk. Non - Adhesive Backing 200546 (3 mm)

## PROSTHETIC ADAPTERS | TUBE & CLAMP ADAPTERS (FOR 30 mm TUBES)

SACH FOOT ADAPTERS	
ALUMINUM	
ITEM No. LOAD WEIGHT WEIGHT SIZE	
<b>200074</b> 100 kg / 220 lbs 50 g M 8	
PROSTHETIC ADAPTERS • TUBE ADAPTERS	PROSTHETIC ADAPTERS • TUBE ADAPTER
ALUMINUM	STAINLESS STEEL
ITEM No. WEIGHT LIMIT WEIGHT LENGTH	ITEM NO. WEIGHT LIMIT WEIGHT LENGTH
200081 100 kg / 220 lbs 250 g 400 mm	<b>200085</b> 125 kg / 275 lbs 170 g 70 mm
<b>200082</b> 100 kg / 220 lbs 180 g 250 mm	
STAINLESS STEEL / ALUMINUM	
ITEM NO. WEIGHT LIMIT WEIGHT LENGTH	
<b>200077</b> 125 kg / 275 lbs 272 g 400 mm	
200078 125 kg / 275 lbs 207 g 250 mm	



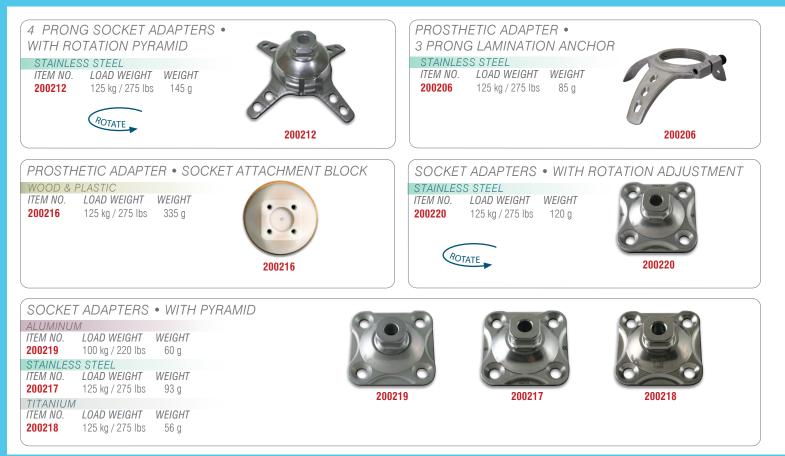
## PROSTHETIC ADAPTERS | TUBE & CLAMP ADAPTERS (FOR 30 mm TUBES)



200200 125 kg / 275 lbs 110 g (long prong) 200118, 200200 3 PRONG SOCKET ADAPTERS •



## **PROSTHETIC ADAPTERS | SOCKET ADAPTERS**



## COSMETIC FOAM COVERS | ADULT LOWER LIMB



#### XT SPRINT FIBRE REINFORCED THERMOPLASTIC PLATES

XT Sprint® is a Continuous Fibre Reinforced Thermoplastic CFRT® composite material with a tough unique polypropylene polymer matrix.

THIN: XT Sprint<sup>®</sup> is a fibre reinforced polypropylene (PP) composite material that allows for a much thinner orthotic than an orthotic made of equal stiffness from polypropylene alone. This means it takes less room in the shoe.

LIGHTWEIGHT: XT Sprint® is 30% lighter than PP for the same degree of stiffness.

COMFORT: The combination of lighter weight material and thinness of XT Sprint® provides a superior level of comfort to the patient.

FUNCTIONAL CONTROL: XT Sprint® is very tough and resilient for enhanced durability. It retains rigidity and formed shape.

EASE OF FABRICATION: XT Sprint® requires common equipment and processes for fabrication. Please see fabrication instructions.

PRODUCT OFFERING: XT Sprint® is available in five colour options and six grades from Ease Flex to Ultra Rigid.

SHELF LIFE: Indefinite. No special storage required.

#### GRADE:

XT EASE FLEX 1.6 mm: Ultra thin for comfort and gentle support

XT SEMI FLEX 1.8 mm: Very thin, extra degree of comfort and control

XT SEMI RIGID 2.0 mm: Thin and light, provides strong support with spring back

XT MEDIUM RIGID 2.3 mm: Lightweight and resilient yet retains rigidity and formed shape for solid support

XT RIGID 2.6 mm: Firm support, to withstand heavy use

XT ULTRA RIGID 3.1 mm: Meets extreme activities and weight conditions

SIZES:

All colour options to the right are available in all the following sizes:

BLANK SIZES: (8.9 cm x 19.1 cm, 3.5" x 7.5") (10.2 cm x 20.3 cm, 4" x 8") (10.2 cm x 21.6 cm, 4" x 8.5") (12.7 cm x 22.9 cm, 5" x 9") (15.2 cm x 30.5 cm, 6" x 12")

SHEET SIZES: (45.7 cm x 91.4 cm, 18" x 36") (91.4 cm x 91.4 cm, 36" x 36") PLEASE NOTE: Cut sheets at a 45° angle

PROPERTY	UNITS	EASE FLEX	SEMI FLEX	SEMI RIGID	MEDIUM RIGID	RIGID	ULTRA RIGID
Thickness	MM	1.6	1.8	2.0	2.3	2.6	3.1
Weight 10 x 20cm	G	40	50	60	65	70	70
Flexural Modulus	GPA	2.8	3	3	3	3.1	2.8
Fatigue Resistance	106 CYCLES	> 1	> 1	> 1	> 1	> 1	> 1
Rigidity	NM <sup>2</sup>	1	1.8	2.8	3.7	4.3	6.5



XT FABRICATION THERMOPLASTIC ADVANTAG	ES: • Easy to mold - allow • Can be reheated an • Indefinite shelf life • Easy to machine an • Easily post adjusted	d remolded - no special stora d finish		E	QUIPMENT REQUIRED		oven, vacuum former with blad release liner or film (Teflon), a
FABRICATION PROCESS:	<ol> <li>Set blank or panel</li> <li>Place the softened</li> <li>Promptly close the</li> <li>After about 1-2 mi</li> <li>a) Note: If wrinkles or</li> <li>b) If wrinkles persist,</li> </ol>	on release liner a blank or materia rubber membrar nutes, remove m ccur, you can reh place a Poron™	<sup>7</sup> F (200 - 215 °C), always r and place in oven, refer to t I on the mold or cast he (bladder) and apply vacu olded insert or orthotic and eat the material and reform sheet between the heated r he reheated and molded up	able be uum trim as by app materia	low for recommended t s required lying more pressure to I and the mold and refo	ime the areas as nee rm	ded to remove the wrinkle
TYPICAL HEATING TIMES: PLEASE NOTE:	DESCRIPTION	THICKNESS (mm)	TYPICAL HEATING Time at 400-420°F (200-215°C)		DESCRIPTION	THICKNESS (mm)	TYPICAL HEATING TIME AT 400-420°F (200-215°C)
Heating times may vary depending on oven	Ease Flex	1.6	3 minutes		Medium Rigid	2.3	4 minutes
	Weight 10 x 20 cm	1.8	31/2 minutes		Rigid	2.6	4½ minutes
	Flexural Modulus	2.0	4 minutes		Ultra Rigid	3.1	5 minutes

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## FIBRE REINFORCED THERMOPLASTIC PLATES

#### **XT SPRINT PRODUCT CODES** 10.2 cm x 20.3 cm 8.9 cm x 19.1 cm 12.7 cm x 22.9 cm 61 cm x 91.4 cm 91.4 cm x 1.2 m **Silverdot Plates** 24" x 36" Ease Flex (1.6 mm) -----2SDB4816 ----------103233 Semi Flex (1.8 mm) 103234 -----2SDB4818 2SDB5918 103240 Semi Rigid (2.0 mm) 2SDB357520 2SDB4820 2SDB5920 103241 103235 Medium Rigid (2.3 mm) 2SDB357523 2SDB4823 2SDB5923 103242 103236 Rigid (2.6 mm) 2SDB4826 2SDB5926 103243 ----------Ultra Rigid (3.1 mm) ----------103244 103228 -----8.9 cm x 19.1 cm 3.5" x 7.5" 10.2 cm x 20.3 cm 4" x 8" 12.7 cm x 22.9 cm 5" x 9" 61 cm x 91.4 cm 24" x 36" 91.4 cm x 1.2 m 36" x 48" Ease Flex (1.6 mm) 2SWB4816 2SWB5916 \_\_\_\_\_ \_\_\_\_\_ 103221 Semi Flex (1.8 mm) 2SWB357518 2SWB4818 2SWB5918 \_\_\_\_\_ \_\_\_\_\_ Semi Rigid (2.0 mm) 2SWB357520 2SWB4820 2SWB5920 -----\_\_\_\_\_ Medium Rigid (2.3 mm) 2SWB357523 2SWB4823 2SWB5923 103230 -----Rigid (2.6 mm) 2SWB5926 2SWB357526 2SWB4826 ----------Ultra Rigid (3.1 mm) 2SWB357531 -----2SWB5931 103232 \_\_\_\_\_ **Ice Plates** 4" x 8" 36" x 48" 3.5" x 7.5' 5" x 9" Semi Flex (1.8 mm) 103264 --------------------Medium Rigid (2.3 mm) -----\_\_\_\_\_ \_\_\_\_\_ 103266 \_\_\_\_\_ 61 cm x 91.4 cm 24" x 36" 8.9 cm x 19.1 cm 3.5" x 7.5" 10.2 cm x 20.3 cm 4" x 8" 12.7 cm x 22.9 cm 5" x 9" 91.4 cm x 1.2 m 36" x 48" **Baytech Blue** Semi Rigid (2.0 mm) 2BBB357520 2BBB4820 ---------------Medium Rigid (2.3 mm) 2BBB4823 --------------------

#### SEAWOLF PRODUCT CODES - SPECIAL SIZE

	10.6 cm x 21.6 cm 4" x 8.5"
Semi Flex (1.8 mm)	2SWB48518
Medium Rigid (2.3 mm)	2SWB48523
Rigid (2.6 mm)	2SWB48526
Ultra Rigid (3.1 mm)	2SWB48531
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## NRG<sup>®</sup> PLATES

NRG® plates are constructed of high strength carbon and glass fibre reinforcement in a tough polymer matirx.

#### FEATURES:

- · High performance graphite construction providing a high strength to weight ratio
- Unique thermoplastic resin formulation for a high resistance to impact, fatigue and cracking
- · Spring back (resiliency) will not lose shape or material properties after continued use
- high load applications · Easy to bond using conventional adhesives
- · Easy to fit and finish

#### FLAT PLATES:

- Available in 3 sizes: 24 cm, 26 cm, 29 cm (9.4", 10.2", 11.4")
- · Each size is available in all three stiffness grades (except 18 cm): semi flex, semi rigid, and rigid
- · Suitable for flat or low heel shoes

#### **CONTOURED PLATES:**

- Available in 4 sizes: 23 cm, 26 cm, 29 cm, 31 cm (9.1", 10.2", 11.4", 12.2")
- · Each size is available in all three stiffness grades: semi flex, semi rigid, and rigid
- Standard 1.27 cm, 1/2" contour
- · Fits Right or Left

#### MORTON TOE PLATES:

- Available in 1 size: 20 cm (7.9")
- · Available in flat or contoured
- · Available in two stiffness grades: semi rigid and rigid
- · Used to treat Turf Toe injuries, Morton Neuroma, Hallus Rigidus

## NRG<sup>®</sup> PRODUCT CODES

FLAT PLATES:	24 cm	26 cm	29 cm
Ease Flex (1.6 mm)			2FPSF29
Semi Flex (1.8 mm)	2FPSR24	2FPSR26	2FPSR29
Semi Rigid (2.0 mm)	2FPR24	2FPR26	2FPR29

CONTOURED PLATES:	23 cm	26 cm	29 cm	31 cm
Semi Flex	2CPSF23	2CPSF26	2CPSF29	2CPSF31
Semi Rigid	2CPSR23	2CPSR26	2CPSR29	2CPSR31
Rigid	2CPR23	2CPR26	2CPR29	2CPR31

## NRG<sup>®</sup> FABRICATION

FABRICATION PROCESS: 1. Cut plates using saw, jigsaw or scroll saw

- 2. Sand edges using conventional belt sander with 80 grit sandpaper and low RPM
- 3. Reforming NRG\* plates is dependant on time, temperature, pressure, speed, mold condition and the amount of reshaping required. Please contact your National Shoe representative for more fabrication information.

## PRE-FAB ORTHOTICS / FOOTBEDS

STYLE "A" PRE-FAB ORTHOTICS REGULAR OR HIGH ARCH, WHITE POLYPROPYLENE White semiflex polypropylene supports with smooth finish. WOMEN'S SIZES: 4-10 MEN'S SIZES: 7-13 (Regular) Women's: Men's: 101342 Size 4 101345 Size 7 101349 Size 7 101353 Size 11 101346 Size 8 101350 Size 8 101354 Size 12 101343 Size 5

101343 3128 3	101340 3126 0	101000 312		
101344 Size 6	101347 Size 9	101351 Siz	e 9 <b>101355</b> Size 13	
	101348 Size 10	101352 Siz	e 10	
(High Arch)				
Women's:	Mer	n's:		
101356 Size 4	101359 Size 7 101	363 Size 7	101367 Size 11	
101357 Size 5	101360 Size 8 101	364 Size 8	101368 Size 12	

101358 Size 6 101361 Size 9 101365 Size 9 101369 Size 13 101362 Size 10 101366 Size 10

MORTON TOE PLATES FLAT:	20 cm
Semi-Rigid Flat	2MTPSRF

2MTPRF	
RIGHT 20 cm	LEFT 20 cm
2MTPSRCR	2MTPSRCL
	RIGHT 20 cm

2MTPRCR

2MTPRCL

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EQUIPMENT REQUIRED: Conventional oven, vacuum former with bladder or compression molds, positive or cast for vacuum or a match machined mold for compression, and gloves.

#### STYLE "B" PRE-FAB ORTHOTICS BLACK VINYL, BLACK POLYPROPYLENE

Black sportflex vinyl-covered polypropylene. WOMEN'S SIZES: 4-10 MEN'S SIZES: 7-13

**Rigid Contour** 

Women's: 101328 Size 4 101329 Size 5 101330 Size 6	101331 Size 7 101332 Size 8 101333 Size 9 101334 Size 10	Men's: 101335 Size 7 101336 Size 8 101337 Size 9 101338 Size 10	<b>101339</b> Size 11 <b>101340</b> Size 12 <b>101341</b> Size 13
	101334 Size 10	101338 Size 10	

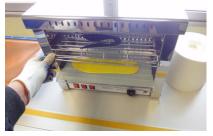


## RESIFLEX

#### RESIFLEX HEAT MOULDABLE PRE FABS

Resiflex Evolution can be heated in oven or partially with a hot air gun to achieve the desired shape. Always apply heat on the blue resiflex side, do not apply heat directly on the yellow amarillo or carbon fibre side.

#### **RESIFLEX EVOLUTION FLAT**



1. Heat for 2 minutes at 80°C

#### **RESIFLEX EVOLUTION MOULDED**



2. Join the elements and place on the plaster

2. Mould the orthotic until

it is hard



3. Mould the orthotic until it is hard



1. Apply heat on the areas to be modified

• Thermo-mouldable insole for make-to-measure orthotics

#### Instructions for use:

Insole could be heated completely (in oven at 80° C), but in this case it will lose completely the shape and would need to be remoulded, or partially (with hot gun) to modify the shape depending the orthotic correction. It is also possible to add other materials orthopedic elements to help to correction. It is recommended to cover the insole in the upper face with a top cover after applying corrective elements. As Resiflex insole is extremely thin, especially in the front, it is very easy to adapt to almost all type of shoes.

Amarillo Yellow Base + Carbon Fibre Heel + Blue Resiflex 102668 (36/38), 102669 (39/40), 102670 (41/42), 102671 (43/44), 102672 (45/46)

Carbon Fibre Base + Amarillo Yellow Heel + Blue Resiflex 102673 (36/38), 102674 (39/40), 102675 (41/42), 102676 (43/44), 102677 (45/46)



## NS POLYPROPYLENE 3/4 PREFABS (THERMOPLASTIC) NS PRÉFABRIQUÉS EN POLYPROPYLÈNE 3/4 (THERMOPLASTIQUE)

Reduce your production timeline without compromising quality! Réduisez votre calendrier de production sans compromettre la qualité ! Volume pricing available! Rabais de volume !



## REGULAR HEEL CUP - NEUTRAL ARCH

- Thickness: ~ 3.2 mm
- Finish: Matte top + shiny bottom

## TALON RÉGULIER - ARCHE NEUTRE

- Épaisseur :  $\sim$  3,2 mm
- Finition : Mat en haut + brillant en bas

## DEEP HEEL CUP - NEUTRAL ARCH

- Thickness: ~ 2.4 mm
- Finish: Matte top + matte bottom

## TALON PROFOND - ARCHE NEUTRE

- Épaisseur : ~ 2,4 mm
- Finition : Mat en haut + mat en bas



## Recommended heating temperature of 210-230 - 5 mins. Température de chauffage recommandée de 210 à 230 - 5 minutes.

NEUTRAL ARCH	ARCHE NEUTRE	Regular Heel Cup 3.2 mm Talon régulière	Deep Heel Cup 2.4 mm Talon profonde
NS POLYPROPYLENE PREFAB WHITE (35-36)	NS POLYPROPYLÈNE PRÉFABRIQUÉ BLANC (35-36)	103926	103938
NS POLYPROPYLENE PREFAB WHITE (37-38)	NS POLYPROPYLÈNE PRÉFABRIQUÉ BLANC (37-38)	103927	103939
NS POLYPROPYLENE PREFAB WHITE (39-40)	NS POLYPROPYLÈNE PRÉFABRIQUÉ BLANC (39-40)	103928	103940
NS POLYPROPYLENE PREFAB WHITE (41-42)	NS POLYPROPYLÈNE PRÉFABRIQUÉ BLANC (41-42)	103929	103941
NS POLYPROPYLENE PREFAB WHITE (43-44)	NS POLYPROPYLÈNE PRÉFABRIQUÉ BLANC (43-44)	103930	103942
NS POLYPROPYLENE PREFAB WHITE (45-46)	NS POLYPROPYLÈNE PRÉFABRIQUÉ BLANC (45-46)	103931	103943
		^	
NS POLYPROPYLENE PREFAB BLACK (35-36)	NS POLYPROPYLÈNE PRÉFABRIQUÉ NOIR (35-36)	103932	103944
NS POLYPROPYLENE PREFAB BLACK (37-38)	NS POLYPROPYLÈNE PRÉFABRIQUÉ NOIR (37-38)	103933	103945
NS POLYPROPYLENE PREFAB BLACK (39-40)	NS POLYPROPYLÈNE PRÉFABRIQUÉ NOIR (39-40)	103934	103946
NS POLYPROPYLENE PREFAB BLACK (41-42)	NS POLYPROPYLÈNE PRÉFABRIQUÉ NOIR (41-42)	103935	103947
NS POLYPROPYLENE PREFAB BLACK (43-44)	NS POLYPROPYLÈNE PRÉFABRIQUÉ NOIR (43-44)	103936	103948
NS POLYPROPYLENE PREFAB BLACK (45-46)	NS POLYPROPYLÈNE PRÉFABRIQUÉ NOIR (45-46)	103937	103949



Now available in: Maintenant disponible en :



## PROCELL IS A PERFECT URETHANE FOAM COMPANION TO OUR PROFORM® FAMILY OF EVA MATERIALS

PROCELL EST LE COMPLÉMENT IDÉAL EN MOUSSE D'URÉTHANE À NOTRE GAMME DE PRODUITS EN CAV/E PROFORM®



ProCell<sup>®</sup> is a high performance, flexible polyurethane foam that is cost-effective and characterized by exceptional high temperature compression set performance while maintaining excellent tensile, tear and elongation properties. ProCell<sup>®</sup> was developed for use in a diverse set of applications that include footwear & medical markets, cushioning layers in orthotics, orthopaedic soft goods, or brace devices.

ProCell<sup>®</sup> est une mousse de polyuréthane flexible à haute performance. Il s'agit d'une solution économique qui se démarque par une performance hors pair en matière de déformation rémanente à la compression à haute température, et qui conserve d'excellentes propriétés sur les plans de la résistance à la traction, aux déchirures et à l'allongement. La mousse ProCell<sup>®</sup> est conçue pour diverses applications et de nombreux marchés, dont les secteurs des chaussures et des soins médicaux, les couches de rembourrage d'orthèses, les produits orthopédiques souples ou les appareils orthopédiques.

	<b>ProCell</b> <sup>®</sup> Urethanes			Prope	Properties / Propriétés		ProCell <sup>®</sup> SOFT		
PROPERTY PROPRIÉTÉ	DENSITY DENSITÉ	CD 25%	CFD 25%	COMPRES DÉFORN RÉMANEI COMPRI	NATION NTE À LA	TENSILE STRENGTH RÉSISTANCE À LA TRACTION	ELONGATION RÉSISTANCE À L'ALLONGEMENT	TEAR STRENGTH RÉSITANCE À LA DÉCHIRURE	RESILIENCE RÉSILIENCE
Method Méthode	ASTM D3574	ASTM D1056	ASTM D3574	ASTM D1056	ASTM D3574	ASTM D3574	ASTM D3574	ASTM D624	ASTM D2632
Units Unités	pcf	psi	psi	%	%	psi	%	lb/in	%
ProCell® Light Blue/ Bleu clair, Black / Noir, Tan / Havane	18	15	10.5	1.3	3.8	110	130	14.7	32
ProCell <sup>®</sup> <b>SOFT</b> Black / Noir	14	8	5	1.2	4.3	80	125	10.5	34

ProCell® Rolls / Rouleaux (30", 60"x12"/50'/100') Double Abraded / Double abrasion \*LIGHT BLUE / BLEU CLAIR 1/16", 1.6 mm - 60" x 12" / 60"x100' 103766 \*LIGHT BLUE / BLEU CLAIR 1/8", 3.2 mm - 60" x 12" / 60"x100' 103767 \*LIGHT BLUE / BLEU CLAIR 1/4", 6.4 mm - 60" x 12" / 60"x 50' 103780 \*LIGHT BLUE / BLEU CLAIR 3/8", 9.5 mm - 60" x 12" / 60"x 50' 103772 LIGHT BLUE / BLEU CLAIR 1/16", 1.6 mm -30"x100' 103952 LIGHT BLUE / BLEU CLAIR 1/8", 3.2 mm -30"x100' 103953 LIGHT BLUE / BLEU CLAIR 1/4". 6.4 mm -30"x 50' 103954 LIGHT BLUE / BLEU CLAIR 3/8", 9.5 mm -30"x 50' 103955 \*BLACK / NOIR 1/16", 1.6 mm - 60" x 12" / 60"x100' 103768 \*BLACK / NOIR 1/8", 3.2 mm - 60" x 12" / 60"x100' 103769 \*BLACK / NOIR 1/4", 6.4 mm - 60" x 12" / 60"x 50' 103781 \*TAN / HAVANE 1/16", 1.6 mm - 60" x 12" / 60"x100' 103770 \*TAN / HAVANE 1/8", 3.2 mm - 60" x 12" / 60"x100' 103771

ProCell® Wheels / Rubans (5"x100') Double Abraded / Double abrasion

	,				
LIGHT BLUE / BLEU CLAIR	1/16", 1.6 mm	-	5"x100'	103774	
LIGHT BLUE / BLEU CLAIR	1/8", 3.2 mm	-	5"x100'	103775	
BLACK / NOIR	1/16", 1.6 mm	-	5"x100'	103776	
BLACK / NOIR	1/8", 3.2 mm	-	5"x100'	103777	
TAN / HAVANE	1/16", 1.6 mm	-	5"x100'	103778	
TAN / HAVANE	1/8", 3.2 mm	-	5"x100'	103779	

ProCell® SOFT Rolls / Rouleaux (60"x50") & Wheels / Rubans (5"x100') Double Abraded / Double abrasion

*BLACK / NOIR	1/4", 6.4 mm	- 60"x 12" / 60">	(50' 103957
BLACK / NOIR	1/16", 1.6 mm	- 5"x1	00' <b>103958</b>
BLACK / NOIR	1/8", 3.2 mm	- 5"x1	00' <b>103959</b>

\*Rolls also sold by linear foot / Rouleaux également vendus au pied linéaire

## PORON MEDICAL® & ACOR® URETHANES

## PORON MEDICAL<sup>®</sup> URETHANES SOFT SUPPORTING

THE ORIGINAL PORON Medical<sup>®</sup> urethanes offer a variety of formulations for lasting comfort and compression set resistance in diverse applications. When it comes to performance there is no equal to PORON Medical<sup>®</sup> Urethanes. Don't be misled - PORON Medical<sup>®</sup> Urethanes set the standard against which all other materials are judged. All PORON Medical<sup>®</sup> materials meet ISO 10993 standards related to body contact medical devices.

#### LONG-TERM COMFORT

- Compression-set Resistance
- Fungal Resistant
- Microcellular Structure
  Open Cell-Breathable

LIGHT BLUE 30.5 cm x 1.4 m, 12" x 54" - Single Abraded 100562 (1.5 mm 1/16"), 100563 (3 mm 1/8"), 100543 (6mm 1/4") 30.5 cm x 1.4 m, 12" X 54" - Double Abraded 100542 (1.5 mm 1/16")

*30.5 cm x 1.5 m, 12*" *x 54*" - *Double Abraded* **100564** (3 mm 1/8"), **100566** (6 mm 1/4")

#### BEIGE

30.5 cm x 1.4 m, 12" x 54" - Single Abraded 100556 (3 mm 1/8")

30.5 cm x 1.5 m, 12" x 54" - Single Abraded 100552 (1.5 mm 1/16"), 100567 (6 mm 1/4")

30.5cm x 1.5m, 12" x 54" - Double Abraded 100557 (3 mm 1/8")

#### PORON MEDICAL® URETHANES SOFT SUPPORTING WITH XS

68.6 cm x 91.4 cm, 27" x 36" - Laminated with Black XS 103667 (1.5 mm 1/16")

#### PORON MEDICAL<sup>®</sup> URETHANE WHEELS

#### LIGHT BLUE

11.4 cm x 50.3 m, 4.5" x 165' - Single Abraded 100808 (1.5 mm 1/16")

*11.4 cm x 50.3 m, 4.5" x 165' - Double Abraded* **100810** (1.5 mm 1/16")

11.4 cm x 24.4 m, 4.5" x 80' - Single Abraded 100809 (3 mm 1/8")

11.4cm x 24.4m, 4.5" x 80' - Double Abraded 100811 (3 mm 1/8")

#### BEIGE

11.4 cm x 50.3 m, 4.5" x 165' - Single Abraded 100812 (1.5 mm 1/16")

*11.4 cm x 50.3 m, 4.5" x 165' - Double Abraded* **100813** (1.5 mm 1/16")

11.4 cm x 24.4 m, 4.5" x 80' - Single Abraded 100814 (3 mm 1/8")

11.4 cm x 24.4 m, 4.5" x 80' - Double Abraded 100807 (3 mm 1/8")

> Light Blue Poron Wheel Beige Poron Wheel

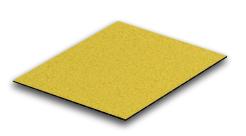


#### ACOR<sup>®</sup> EchoCel<sup>®</sup> IMPACT

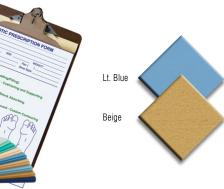
A performance urethane that absorbs shock from an impact and then disperses it with minimal energy return. Une mousse d'uréthane haute performance qui absorbe les chocs, puis les disperse avec un retour d'énergie minimal.

91.4 cm x 1.5 m, 36" x 60" - Double Abraded 103922 (1.6 mm 1/16")

76.2 cm x 91.4 cm, 30" x 36" - Double Abraded 103924 (3.2 mm 1/8")







#### BRANDED ARTICLES FOR ORTHOPAEDIC APPLICATIONS & SHOE REPAIRS

Rubber is able to resiliently withstand enormous stresses when subjected to various influences. This fascinating material has been used in nora materials for more than 80 years through innovative developments, trend-setting production processes, and uncompromising guality assurance for

- · orthopaedic shoe engineering
- · general orthopaedics, and
- shoe repairs.

The nora portfolio thus supplies processors from three business sectors with a multi-faceted range of diversified products from one single source: Heel and soling materials with excellent walking properties and long life as well as the wellknown high-guality nora EVA sheets, which have proven themselves as excellent lifting and inner-shoe material worldwide. But high quality nora EVA and lightcell materials are also being used in industrial areas, where there are special requirements for technical properties like for example damping, shock absorption, recovery capability and highest safety standards.

#### TESTED QUALITY GUARANTEES SAFETY FOR PROCESSORS & PATIENTS

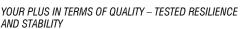
For us as a manufacturer of materials that are also used in medical products, certification under international standards is just as much a matter of course as adherence to the pertinent legislation, e.g. REACH - followed unquestioningly and without exception by every manufacturer in the EU. Under the MDR (Medical Device Regulation, EU Regulation 2017/745), materials used for the production of medical products must be provided, amongst others, with a declaration of clearance with respect to their toxicological properties. nora products are free of constituents posing toxicological and carcinogenic risks as set down under EU Regulation 2017/745.

#### THE SG TEST MARK:

Acknowledged throughout the sector, this pollutanttest mark is awarded by approved test institutes following regular and thorough material analyses. Besides the tests on legally prescribed parameters, the SG package also confirms, for instance, that there are no traces of carcinogenic amines.

#### SG PLUS MARK

Some years ago, the SG plus mark was developed in collaboration with the test and research institute PFI in Pirmasens, based in part on even stricter thresholds than prescribed under the German Medical Devices Act MPG. The SG plus mark supplements the requirements for the SG seal with microbial and physical tests as well as permanent monitoring of the production facilities.



Dynamic long-term loading tests serve to analyse the load bearing properties of nora materials. This involves applying a 60 kg load to the material about 100,000 times and then comparing its thickness before and after loading.

#### YOUR PLUS IN TERMS OF HYGIENE - DISINFECTABILITY

The disinfectability of polluted foot orthotics and insoles with a commercially available disinfectant has been verified regularly by the PFI laboratory conducting extensive microbiological tests with precisely defined quantities of bacteria and fungi. Disinfection is successful only on materials with closed cellular structures. Unlike foams with open cellular structures, closed cell surfaces are impenetrable to wound secretions, bacteria, and fungi, which can then be removed easily.

#### YOUR PLUS IN TERMS OF SAFETY – CERTIFIED PRODUCTION

Permanent safety means not only tests on a single nora material, but also permanent monitoring of the production facilities and production process. This involves testing and documenting each stage of ongoing production with regular spot checks. These process tests are applied, for example, to the selection of raw materials, incoming inspections, mixtures, production, final inspections, packaging, documented material traceability, etc.







DERMATEST SEAL PROVEN SKINCOMPATABILITY Since 1988, nora materials have been regularly tested for skin compatibility, previously from Institute Fresenius and now from Dermatest. The dermatological tests are performed on human skin. Through the patch test the material is tested by applying small patches of the material to the skin and after 24, 48 and 72 hours the skin is dermatologically examined. Those products marked with the Dermatest seal 'excellent' guarantee, that there are no primary irritations or incompatibility reactions caused by the material.



#### ADDITIONAL QUALITY CONTROL

Finally, the internal quality assurance measures are augmented by tests at the research service provider Freudenberg Technology Innovation SE & Co. KG. They regularly conduct chemical and physical tests on production, raw materials and finished products, to guarantee a consistent guality.



#### QUALITY ASSURANCE & ENVIRONMENTAL COMPATIBILITY

Certifications according to international standards like ISO 9001 (quality management) an ISO 14001 (environmental management system) are a matter of course at nora . All nora products are free of toxic heavy metals and carcinogenic aromatic amines derived from colourants. Moreover, nora products are also free of pentachlorophenol (PCP), CFCs, and carcinogenic nitrosamines.

As one of the first manufacturers in this type of industry, our company has been registered in the list of companies complying with the EC Eco-Audit ordinance under the registration number D153-00016.



In 2000, nora® was in addition certified pursuant to DIN EN ISO 14001 (environmental management systems).



The certification according to DIN EN ISO 9001 guarantees the constant guality of manufacture, distribution, and marketing,



#### Overview of the nora® products for foot orthotics

Lift sheets and cushioning sheets

Product	Properties	Hardness approx. Shore A	Density approx. g/cm	Thermoformable
Astro form 8	Cushioning	-	0.20	at 110° – 130° C
Astro med 10	Cushioning	10	0.27	no
Lunatec motion	Cushioning	10	0.13	at 110° – 130° C
Astro form 15	Cushioning	15	0.32	at 110° – 130° C
Aero sorb M	Bedding	-	0.15	at 110° – 130° C
Aero sorb W	Bedding	-	0.16	at 110° – 130° C
Lunairmed	Bedding	16	0.08	at 110° – 130° C
Lunatur 18 Walnut	Bedding	18	0.12	at 110° – 130° C
Lunairflex	Bedding	22	0.12	at 110° – 130° C
Lunatec EP	Permanently resilient	22	0.20	at 110° – 130° C
Lunalastik	Permanently resilient	25	0.23	at 110° – 130° C
Lunasoft 27 Walnut	Permanently resilient	27	0.24	at 110° – 130° C
Lunasoft SLW	Permanently resilient	30	0.20	at 130° C
Lunasoft SL	Stabilising	40	0.20	at 130° C
Lunatec SE	Stabilising	45	0.28	at 130° C
Lunatur 50 Walnut	Stabilising	50	0.35	at 130° C
Lunasoft AL	Stabilising	52	0.26	at 130° C
Lunalight A	Stabilising	58	0.35	at 130° C
Lunacell	Stabilising	68	0.37	at 130° C
Norit L		93	0.90	at 130° C
Norit		95	1.05	at 130° C



#### Overview of the nora® compostie sheets

Composite sheets Luna	ite combi					
Product name Total thickness	Layers approx. mm	Properties	Hardness approx. Shore A	Density approx. g/cm	Activation time approx. min.	Cooling time approx. min.
Lunatec combi 1	Lunalastik (6 mm)	Permanently resilient	25	0.23	0	10
14 mm	Lunasoft AL (8 mm)	Stabilising	52	0.26	6	12
Lunatec combi 2	Lunairflex (6 mm)	Bedding	22	0.12	0	10
16 mm	Lunasoft SLW (10 mm)	Permanently resilient	30	0.20	9	18
Lunatec combi 3	Lunalastik (6 mm)	Permanently resilient	25	0.23	•	40
16 mm	Lunasoft SLW (10 mm)	Permanently resilient	30	0.20	9	18
Lunatec combi 4	Lunairflex (3 mm)	Bedding	22	0.12	5	10
9 mm	Lunalastik (6 mm)	Permanently resilient	25	0.23	Э	10
Lunatec combi 5	Lunalastik (3 mm)	Permanently resilient	25	0.23	0	•
7 mm	Lunasoft SLW (4 mm)	Permanently resilient	30	0.20	- 3	6
Lunatec combi 6	Lunasoft SLW (4 mm)	Permanently resilient	30	0.20	_	40
14 mm	Lunasoft AL (10 mm)	Stabilising	52	0.26	6	12

Setting of the oven 130° C // 266° F

Rule of thumb: Activation time x factor 2

= optimum cooling time. The times given here are proven reference values based on a constant temperature of 130° C // 266° F. These times can deviate dependent upon the oven, temperature precision, how often the door is opened and personal experiences.

#### ASTRO FORM 8 SHEETS • SOFT & THERMOFORMABLE

80 cm x 58	3.4 cm, 31	.5" x 23" ASTRO FORM 8
100610	(1.5 mm	1/16") Ice Blue
100611	(3 mm	1/8") Ice Blue
100612	(6 mm	1/4") Ice Blue

#### Similar to Poron<sup>®</sup>, but Astro Form 8 is Thermoformable

nora<sup>®</sup> Astro form 8 is made of light cellular rubber with a truly unique composition of properties. It is incredibly soft and resilient, yet still keeps in shape! With nora<sup>®</sup> Astro form 8, we present a new material that is hygienic, has a closed cell structure and features excellent thermoforming properties. After processing, it is extremely soft and exceedingly resilient. The closed cell structure prevents wound secretions and sweat, thus germs, bacteria and fungi from penetrating the material. Secretions adhering to the surface can be hygienically removed using commercially available disinfectants.

#### APPLICATIONS:

- Cushioning in orthotics and prosthetics e.g. cushioning in forefoot replacement
- Heel and forefoot cushioning, Haglund heel cushioning
- Cushioning layer for diabetes-adapted footbed
- · Heel spur cavities for heel spur inserts
- Upper cushioning, e.g. for peroneal or ankle caps

#### BENEFITS:

- Extremely soft
- · Excellent recovery capability after compression
- Low compression
- Outstanding cushioning properties
- Optimum shock absorbance
- Thermoformable at a processing temperature of approx. 110-130°C
- Hygienic and disinfectable due to the closed cellular surface
- Skin tolerability tested and certified by the Fresenius Institute
- Excellent bonding properties

#### PRODUCT DETAILS • ASTRO FORM 8

DENSITY:	0.17 g/cm <sup>3</sup>
COLOUR:	Ice Blue (318)
THICKNESS:	1.5 mm, 3 mm & 6 mm



#### ARTIFICIAL FOREFOOT CUSHIONING

nora® Astro form 8 as cushioning spacer for foot stumps



## DIABETES-ADAPTED FOOT BEDDING WITH ULTRA-SOFT TOP LAYER

- STRUCTURE FROM THE SOLE UPWARDS:
- nora  $\ensuremath{^{\ensuremath{\mathbb{B}}}}$  Lunasoft AL as stabilization
- nora<sup>®</sup> Lunatec combi 3
- nora® Astro from 8 as bedding top layer

#### UPPER CUSHIONING

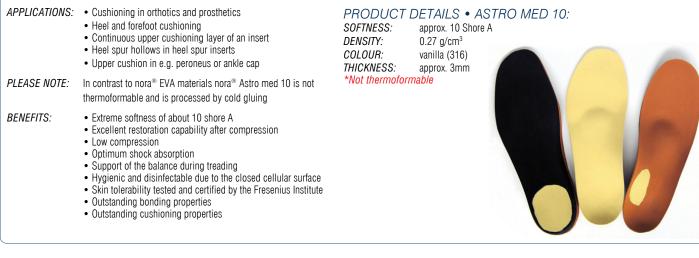
nora® Astro from 8 as cushioning

#### ASTRO MED 10 • SHEETS

1.05 m x 70 cm, 41" x 27.6" ASTRO MED 10

**100609** (3 mm 1/8") ..... Vanilla (Pale Yellow)

nora<sup>®</sup> Astro med 10 consists of a material with unique properties. It combines the benefits of an extremely soft material (about 10 shore A) with excellent restoration capacity with the benefits of an hygienic, closed-cell material. Dynamic endurance tests have proven that after 24 hours of relief a maximum deformation of about 8% remains. For comparison: the requirements of the PFI Institute for passing the SG plus test are < 30% and were thus exceeded many times over. The closed cell structure prevents ichor and sweat and thus germs, bacteria and fungi from penetrating the material and ichor adhering to the surface can be hygienically removed with commercially available disinfectants.







(Pale Yellow)

#### ASTRO FORM 15 SHEETS • SOFT & THERMOFORMABLE

83.8 cm x 52.1	cm, 33"	' x 20.5" ASTR	0 FORM 15
103012	(2 mm	5/64")	. Sky Blue
102995	(3 mm	1/8")	. Sky Blue

The material Astro form is made of light cellular rubber with a unique composition of properties. It is very soft and resilient, yet still keeps its shape! With Astro form 8 and Astro form 15, this material is now available in two types. Both have a closed cell structure, are hygienically washable and optimally thermoformable, and also exhibit particular softness and high permanent resilience and recovery capability after processing.

#### APPLICATIONS: • Cushioning in orthotics and prosthetics

- e.g. cushioning in forefoot replacement
- Heel and forefoot cushioning, Haglund feel cushioning
- Cushioning layer for diabetes-adapted footbed
- · Heel spur cavities for heel spur inserts
- Upper cushioning,

· Particular softness

- e.g. for personal or ankle caps

#### **BENEFITS:**

- · Excellent recovery capability after compression
- Low compression
- Outstanding cushioning properties
- Thermoformable at approx. 110-130 °C // 230-266 °F
- Hygienic & disinfectable due to the closed cellular surface
- · Easy to die-cut
- · Excellent bonding properties

#### PRODUCT DETAILS • ASTRO FORM 15

HARDNESS: DENSITY: 0.32 g/cm<sup>3</sup> COLOUR: sky blue (339) 2 mm, 3 mm THICKNESS:





Classical soft cushioning insole of Lunasoft SLW, Astro form 15, and Lunatec SE



Classical diabetes-adapted footbed of Astro form 15, Lunatec combi 2, and Lunacell



Covered proof shoe First layer of a footbed

Thanks to its thermoplastic properties, Astro form 15 optimally moulds itself to the second ply during deep drawing without having to be heated separately. The permanently resilient properties of this material are retained to the maximum extent.

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## nora<sup>®</sup> CUSHIONING

#### LUNATEC MOTION

87 cm x 66 cm, 34.25" x 26" 102993 (3 mm 1/8") . . . . . Silk 102994 (6 mm 1/4") . . . . . Silk

Silk

Every step subjects them to compressive, impact, and shearing forces that must be reduced, above all for patients with painful foot or joint diseases, e.g. rheumatism.

Developed specifically for this purpose, the new EVA material Lunatec motion is now available as a single material. The composite sheet consists of the bedding layer Lunatec motion (6 mm) and a stabilising layer of Lunasoft SL (10 mm) in light blue.

With a hardness of about 10 Shore A, Lunatec motion is extremely soft, making it ideal especially as a bedding for people with foot pain and as an absorption of shearing forces caused by walking.

The new material Lunatec motion can also be used for general orthopaedics, prosthetics and orthotics, e.g. as cushioning in classical orthopaedic devices or as a functional lining on support orthoses and corsets. Besides its excellent damping and pressure spread, it also has a good absorption of shearing forces, making it ideal for pressure sensitive areas exposed to forces from body movements.

The soft bedding effect can be felt to the maximum possible extent when it is worn without an additional top layer. A feeling of firmer standing can be obtained when a top layer of leather or EVA is put on - without compromise to the minimisation of shearing forces by the Lunatec motion layer. Higher weight classes can also be treated well with additional stabilisation in the rear foot, e.g. of Lunasoft AL.

#### HANDLING INFORMATION:

Oven setting: 130°C Heating time: about 10 minutes | Cooling time: about 20 minutes The cut piece of material is heated in a closed source of heat and then moulded to the last in a straight vacuum former. The cooling time of about 20 minutes should be observed if the material is not to lose its shape. Afterwards, polish to shape.

#### PRODUCT DETAILS

HARDNESS:	Approx. 10 Shore A
DENSITY:	Approx. 0.13 g/cm <sup>3</sup>
COLOUR:	06 Silk
THICKNESS:	3 mm & 6 mm

## AERO SORB M & W SHEETS • MEDIUM AND SOFT

#### TYPICAL APPLICATIONS FROM PRACTICE

#### INSERT FOR RHEUMATIC PATIENTS WITH CONCENTRATED PRESSURE RELIEF, E.G. FOR WARTS

#### STRUCTURE FROM THE SOLE UPWARDS:

- nora<sup>®</sup> Lunatec combi 1 as basis
- nora<sup>®</sup> Aero sorb M for the concentrated pressure relief

BENEFITS: The soft material serves as bedding and offers perfect concentrated pressure relief



#### FOOT BEDDING FOR DIABETICS AND RHEUMATICS WITH ESPECIALLY SOFT BEDDING

STRUCTURE FROM THE SOLE UPWARDS:

- nora<sup>®</sup> Lunatec combi 1 to 4 (patient-oriented) as basis
- nora<sup>®</sup> Aero sorb W as bedding top layer

#### INSERT FOR LOW ARCH/FLATFOOT WITH A CUSHIONING INTERMEDIATE LAYER FOR PRESSURE-SENSITIVE FEET

STRUCTURE FROM THE SOLE UPWARDS:

- nora<sup>®</sup> Lunasoft AL for stabilization
- nora<sup>®</sup> Aero sorb M as cushioning intermediate layer
- nora<sup>®</sup> Lunasoft SLW as top layer



## SPORT INSERT WITH BUTTERFLY RELIEF

#### STRUCTURE FROM THE SOLE UPWARDS:

- nora<sup>®</sup> Lunatec combi 6 as basis
- nora® Aero sorb M as cushioning for the butterfly sole



#### CUSHIONING FOR A POSTURAL SPLINT

• nora<sup>®</sup> Aero sorb M as cushioning layer **BENEFITS:** The material generates minimum counter-pressure and provides perfectly soft cushioning

Velvet Red

Lime Green

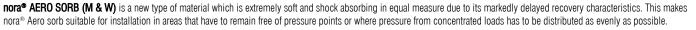


80 cm x 54.6	cm, 31.5"	x 21.5" AERO	SORB	М	(MEDIUM)

100691	(2 mm	5/64") Velvet Red
100605	(3 mm	1/8") Velvet Red
100606	(6 mm	1/4") Velvet Red

#### 81.3 cm x 57.2 cm, 32" x 22.5" AERO SORB W (SOFT)

100692	(2 mm	5/64")	 Lime Green
100607	(3 mm	1/8") .	 Lime Green
100608	(6 mm	1/4")	 Lime Green



#### APPLICATIONS: • Butterfly soles, butterfly relief

- · Heel and forefoot cushioning, Haglund heel cushioning
- Cushioning layer for diabetes-adapted footbed
- · Concentrated pressure relief
- Cushioning in orthotics and prosthetics
- · Heel spur cavities for heel spur inserts

**PROPERTIES:** nora<sup>®</sup> Aero sorb is a light cellular rubber with a unique composition of properties whose absorbent characteristics can make it ideal for reducing pain. The closed cell structure prevents wound secretion and sweat, and thus germs bacteria and fungi, from penetrating the material.

Secretions adhering to the surface can be hygienically removed using commercially available disinfectants.

#### BENEFITS: • Extremely soft

- · Bedding and absorbent properties at the same time
- Delayed recovery capability
- Shock-absorbing
- Outstanding bedding characteristics for distributing pressure

#### PRODUCT DETAILS • AERO SORB M

HARDNESS:	M = Medium		
DENSITY:	0.16 g/cm <sup>3</sup>		
COLOUR:	velvet red (31g)		
THICKNESS:	3 mm & 6 mm		
bedding cushioning properties			

- Thermoformable at a processing temperature of approx. 110-130°C
- · Hygienic and disinfectable due to the closed cellular surface
- · Skin tolerability tested and certified by the Fresenius Institute
- · Excellent bonding properties

#### PRODUCT DETAILS • AERO SORB W

HARDNESS:	W = Soft	
DENSITY:	0.15 g/cm <sup>3</sup>	
COLOUR:	lime green (325)	
THICKNESS:	3 mm & 6 mm	
bedding cushioning properties		

## nora<sup>®</sup> BEDDING

#### LUNAIRMED EVA EXPANDED SHEETS •18 DUROMETER 1.09 m x 81.3 cm, 43" x 32" 103326 (2 mm 5/64")....Beige (3 mm 1/8")....Beige 103311 Beige 103306 (6 mm 1/4") .....Beige (8 mm 5/16")....Beige 103307 Light Blue **103308** (12 mm 1/2").....Beige 1NLAM24 (24 mm 1") .....Beige **100947** (3 mm 1/8")....Light Blue Perforated **103309** (3 mm 1/8").....Beige (Perforated) Beige

APPLICATIONS: Cushioning sheets for inner shoes. For shaping elements for low stresses, e.g. calf protheses, as upper material for interim, therapy, and bathing shoes, for beddings and shock-absorbers in inner shoes, for foot beddings for rheumatics and diabetics particularly suited for sandwich type shoes.

PROPERTIES: Very low density, very soft, highly resilient. Excellent restoration capability and high walking comfort. Washable due to the closed cell structure.

PROCESSING NOTES: Usual EVA bonding. Adapt contact pressure to the flexibility of the material, horizontal deformation is to be avoided. Thermoformable at 110°C - 130°C.



PROCESSING NOTES: Usual EVA bonding. Adapt contact pressure to the flexibility of the material, horizontal deformation is to be avoided. Thermoformable at 110°C - 130°C.

1.17 m x 76.2 cm, 46" x 30"         103313       (3 mm 1/8")Beige         103314       (4 mm 5/32")Beige         103328       (6 mm 1/4")Beige         103329       (8 mm 5/16")Beige         103330       (12 mm 1/2")Beige	Beige	
1NLAF24 (24 mm 1")Beige	Perforated	
1.19 m x 76.2 cm, 47" x 30"         103332 (3 mm 1/8")	Beige	$\searrow$
APPLICATIONS: Cushioning sheets for inner shoes. For shaping elements for medium stresses, e.g. calf protheses, as upper material for interim, therapy, and bathing shoes, for beddings and shock-absorbers in inner shoes.		
PROPERTIES: Very low density, soft, highly resilient, good restoration capability. Washable due to the closed cell structure.		
PROCESSING NOTES: Usual EVA bonding. Adapt contact pressure to the flexibility of the material, horizontal deformation is to be avoided. Thermoformable at 110°C - 130°C.		

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## nora® PERMANENTLY RESILIENT / SHOCK ABSORBING

## ORTHOSORB (SHOCK ABSORBING RUBBER)

53.3 cm x 80 cm, 21" x 31.5" 1N02 (2 mm 5/64") Green

APPLICATIONS: Very well suited for heel damping and cushioning in particular for orthopaedic shoes. As compared to nora<sup>®</sup> Supersorb, a lesser dampening of nora<sup>®</sup> Orthosorb ensure a better cushioning and higher resilience, up to tread force of approx. 300kg. This corresponds to the walking load of person of approx. 80kg. Shock absorption at a thickness of 4mm: approx. 83%.

Green

#### LUNATEC EP • 18 DUROMETER

 87.9 cm x 58.9 cm, 34.6" x 23.2"

 100950
 (3 mm 1/8").....Cream

 100951
 (3 mm 1/8").....Mint

nora<sup>®</sup> Lunatec EP is an EVA material which was supplemented by further high-quality raw materials and thus now possesses new excellent properties. The

material has a closed cell structure and especially high restoration capability, given a specifically light weight. Unlike open-cell materials made of polyurethane (PU), sweat, ichor and other liquids cannot penetrate the material but can be removed hygienically from the surface.

APPLICATIONS: Cushioning sheets for inner shoes. For shaping elements for medium stresses, e.g. calf prostheses, as upper material for interim, therapy, and bathing shoes, for beddings and shock-absorbers in inner shoes.

PROPERTIES: Highly resilient, excellent restoration capability, low volume loss, smooth surface, closed cell structure, durable, hygienically washable, and thermoformable.

PROCESSING NOTES: Usual EVA bonding. Adapt contact pressure to the flexibility of the material, horizontal deformation is to be avoided. Thermoformable at 110°C - 130°C.

LUNALASTIK EVA EXPANDED SHEETS • 25 DUROMETER         1.17 m x 76.2 cm, 46" x 30"         103315 (2 mm 5/64")Beige         103316 (3 mm 1/8")Beige         103310 (6 mm 1/4")Beige         1NLLS8 (8 mm 5/16")Beige         1.19 m X 76.2 cm, 47" X 30"         103335 (3 mm 1/8")Beige (Perforated)         APPLICATIONS: Cushioning material for soft bedding inserts in orthopaedic custom-made shoes and in ready-made shoes, for cushioning support the calcaneal spur.	Beige Perforated Beige rt of	
PROPERTIES: Excellent cushioning properties, excellent restoration capability. Washable due to the closed cell structure. Excellent tear resistance.		
PROCESSING NOTES: Easy to bond (polychloroprene). Thermoformable at 110°C - 130°C.		

103336 103337	2 cm, 45" x 30" (3 mm 1/8")Beige (6 mm 1/4")Beige 3.5 cm, 35" x 25" (8 mm 5/16")Beige	Beige	
103339	(12 mm 1/2")Beige		
nora® LUNAS	SOFT SLW are extremely lightweight, soft, smooth EVA expanded sheets.		
APPLICATIO	NS: Cushioning sheets and shock-absorbing material for inserts, foot beddings, and sport inserts, as upper material for interim and bathing shoes, as shaping elements, e.g. resilient caps or as soft socket.		
PROPERTIES	: Lightweight, dimensionally stable, flexible and resilient; washable and hygienic due to the closed cell structure.		



## LUNASOFT SL EVA EXPANDED SHEETS • 40 DUROMETER

1.14 m x 55.9 cm, 45" x 30" 101246 (2 mm 5/64") ......Mid Blue

	<i>cm,</i> 46" x 30"	
103342 103354	(• ····· · · · · · · · · · · · · · · · ·	Beige
1NLSSL8	(8 mm 5/16")Beige	9-
1NLSSL12	(12 mm 1/2")Beige	Stone Grey
100945 103445	(20 mm 5/64")Beige (6 mm 1/4")Beige	
103445	(3 mm 1/8")Red	Dissi
103444		Black
103634	(3 mm 1/8")Beige	
103340	(2 mm 5/64")Black	Mid. Blue
101248	(2 mm 5/64")	
1NLSSL2C 100955	(2 mm 5/64")Cork (2 mm 5/64")Lime	Green
	(3 mm 1/8")Black	
1NLSSL4	(4 mm 5/32")Beige	Red
1 27 m x 88 9	cm, 50" x 35" (2 Colour)	nou
101237	(2 mm 5/64") White/Black	Lime
101238	(2 mm 5/64")Lilac/Black	Linio
	(2 mm 5/64")Yellow/Black	
101240 100956		Cork
	(2 mm 5/64")Orange/Blue	
	cm, 50" x 35" (4 colour)	Dis di /Dis d
101241	(2 mm 5/64")Red/Yellow/Blue/Green (Quattro)	Black/Red
	cm, 50" x 35"	
	(2 mm 1/8")Black/Red	Retro
100953	(2 mm 1/8")Retro	
		White/Black

nora<sup>®</sup> Lunasoft SL are extremely lightweight, smooth EVA expanded sheets. Depending on the thickness of the material, these single-coloured and patterned versions of Lunasoft SL are used as covering sheets or as lifts and cushioning sheets.

APPLICATIONS: For beddings, inserts, sport inserts, and shaping elements. To cover inserts, as midsole material for children's shoes and universal and skin-friendly covering of surfaces or outer shell of a 2-layer socket.

**PROPERTIES:** Lightweight, dimensionally stable, and resilient; washable and hygienic due to the closed cell structure.

PROCESSING NOTES: Thermoformable at 120°C - 170°C.

Lilac/Black

Pink/Black

Orange/Blue

Yellow/black

Quattro

#### LUNASOFT AL EVA EXPANDED SHEETS • 52 DUROMETER

91.4 cm x 55.9 cm, 36" x 22" 1NLSAL6 (6 mm 1/4") .....Beige

nora® Lunasoft AL are lightweight, and stable EVA expanded sheets.

APPLICATIONS: These sheets are particularly suited as lifting material for sports and leisure shoes as well as flexible street shoes. Used for inserts, sport inserts and foot beddings as stailising shaping element, e.g. to support the backfoot.

**PROPERTIES:** This high-quality lifting material is characterised by low weight and high stability.

PROCESSING NOTES: Thermoformable at 120°C - 170°C.

#### LUNALIGHT EVA EXPANDED SHEETS • 58 DUROMETER

85.1 cm x	54.6 cm, 33.5" x 21.5"
1NLLA4	(4 mm 5/32")Beige
101225	(6 mm 1/4")Beige
101226	(6 mm 1/4")Black
101227	(6 mm 1/4")Taupe
101228	(6 mm 1/4")Bark
101229	(6 mm 1/4")Pale Brown
101230	(6 mm 1/4")Navy
101231	(8 mm 5/16")Beige
101232	(8 mm 5/16")Black
101233	(10 mm 25/64")Beige
101234	(10 mm 25/64")Black
101235	(12 mm 1/2") Beige
101236	(12 mm 1/2")Black

APPLICATIONS: Lift sheets, for roll soles (for butterfly or joint rolls), for elevation of outer and inner edges, for midsoles, in addition to shell bottoms.

PROPERTIES: Particularly hard and rigid, dimensionally stable.

PROCESSING NOTES: Usual EVA bonding. Thermoformable at 120°C - 170°C.

LUNACEL	L EVA EXPANDED SHEETS • 68 DUROMETER			
85.1 cm x 1.07	' m, 33.5" x 42.5"			
101219	(1.5 mm 1/16") Beige			
101220	(1.5 mm 1/16")Black			
1NLCA15P	(1.5 mm 1/16") Beige (Perforated)	Beige		
		Deige		
	cm, 33.5" x 21.5"			
101221	(3 mm 1/8")Beige	Black		
101223	(6 mm 1/4")Beige		• • • •	
101224 1NLCA8	(6 mm 1/4")Black (8 mm 5/16")Beige	Perforated		
101215	(10 mm 25/64")Beige	Beige	/	
101216	(10 mm 25/64")Black			
101217	(12 mm 1/2")Bige		· ·	
101218	(12 mm 1/2")Black		*	
APPLICATIONS: Black - lift sheets, for working shoes with high demands, for Thomas heels with frontal median, for ladies black heels, for wedge bottoms, for midsoles and stabilising parts, for sports shoes in connection with Lunasoft A, SL, SLW, and Lunalight A, for inserts and foot beddings as high-stress reinforcing element (Beige, Beige Perforated) covering material for smooth or formed inserts of ladie's, men's and children's shoes. Ideal for inserts in shoes with membrane system.				
PROPERTIES:	Black - anti-slip scratch & tear-resistant, highly stable, and unsusceptible to deformation, particularly hard and rigid, excellent trim properforated) particularly hard and rigid, dimensionally stable.	operties. (Be	eige, Beige	
PROCESSING	<i>NOTES:</i> Usual EVA bonding. Thermoformable at 120°C - 170°C.			



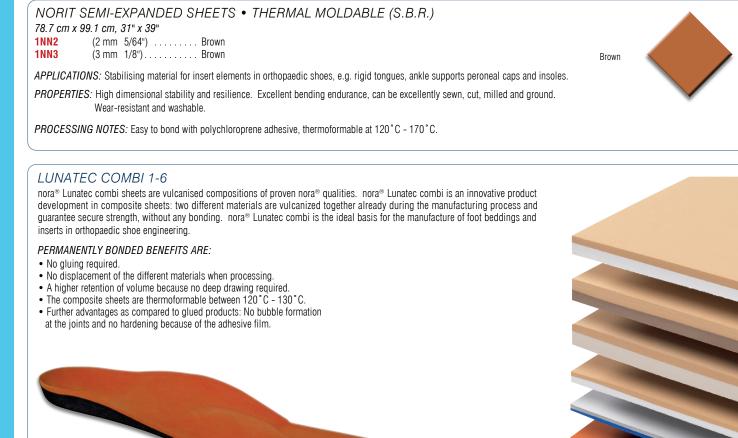
Beige

Black

Taupe

Bark Pale Brown Navy

## nora<sup>®</sup> COMBI SHEETS



#### LUNATEC COMBI 1

AREAS OF APPLICATION: Basis for orthopaedic foot beddings and inserts with permanently resilient and stabilizing function for increased stress. Suitable for geriatric foot, diabetes, rheumatism and as a basis for sports inserts.

nora® LUNALASTIK		nora® LUNASOFT AL	
DENSITY:	0.23 g/cm <sup>3</sup>	DENSITY:	0.26 g/cm <sup>3</sup>
SHORE HARDNESS:	25 Shore A	SHORE HARDNESS:	52 Shore A
COLOUR:	beige (07)	COLOUR:	white (09)
THICKNESS:	6 mm	THICKNESS:	8 mm
permanently resilient o		stabilizing properties	
The vulcanised combin	ation of:		
	25 Shore A	SHEET SIZE:	
	approx.	91.4 cm x 57.2 cm,	36" x 22.5"
	52 Shore A 14 mm	1NLTC1	

#### LUNATEC COMBI 3

AREAS OF APPLICATION: Basis for orthopaedic foot beddings and diabetes adapted foot beddings. Best suited for medium stress for the management of geriatric foot, rheumatism and advanced-stage diabetes.

nora® LUNALASTIK		nora® LUNASOFT SLW			
	DENSITY:	0.23 g/cm <sup>3</sup>		DENSITY:	0.20 g/cm <sup>3</sup>
	SHORE HARDNESS:	25 Shore A		SHORE HARDNESS:	30 Shore A
	COLOUR:	beige (07)		COLOUR:	stone (19)
	THICKNESS:	6 mm		THICKNESS:	10 mm
	permanently resilient cl	ushioning pr	operties	permanently resilient cu	shioningproperties
	The vulcanised combination	tion of:			
	:	25 Shore A	approx.	SHEET SIZE:	
	:	30 Shore A	16 mm		m, 34" x 22.5"

#### LUNATEC COMBI 2

AREAS OF APPLICATION: Basis for orthopaedic foot beddings and inserts with permanently resilient and stabilizing function for increased stress. Suitable for geriatric foot, diabetes, rheumatism and as a basis for sports inserts nora® LUNASOFT SLW

nora® LUNAIRFLEX				
DENSITY:	0.12 g/cm <sup>3</sup>			
SHORE HARDNESS:	22 Shore A			
COLOUR:	beige (07)			
THICKNESS: 6 mm				
bedding cushioning properties				
The vulcanised combina	tion of:			
22	SHORE A			

0.20 g/cm3 DENSITY: SHORE HARDNESS: 30 Shore A COLOUR: grey-beige (17) THICKNESS: 10 mm permanently resilient cushioning properties

30 SHORE A

SHEET SIZE: 91.4 cm x 57.2 cm, 36" x 22.5" 1NLTC2

#### LUNATEC COMBI 4

AREAS OF APPLICATION: Basis for orthopaedic foot beddings and diabetes adapted foot beddings. Best suited for increased stress management of geriatric foot, rheumatism and advanced-stage diabetes.

approx.

16 mm

nora® LUNAIRFLEX	
DENSITY:	0.12 g/cm <sup>3</sup>
SHORE HARDNESS:	22 Shore A
COLOUR:	beige (07)
THICKNESS:	3 mm
bedding cushioning pro	operties

#### The vulcanised combination of:

22 Shore A approx. 25 Shore A 9 mm

nora®	LUNALASTIK

0.23 g/cm3 DENSITY: SHORE HARDNESS: 25 Shore A COLOUR: white (09) THICKNESS: 6 mm permanently resilient cushioning properties SHEET SIZE: 86.4 cm x 57.2 cm, 34" x 22.5" 1NLTC4

## nora<sup>®</sup> COMBI SHEETS, LIFTING WEDGES & SOLING SHEETS

#### LUNATEC COMBI 5

AREAS OF APPLICATION: Basis for efficiently finished, thin, bedding inserts, e.g. a long-soled insert with optimal soft bedding in the forefoot. Suitable for the cushioning of orthoses, prostheses, and soft sockets.

#### nora® LUNALASTIK

DENSITY:	0.23 g/cm <sup>3</sup>	
SHORE HARDNESS:	25 Shore A	
COLOUR:	bright grey (60)	
THICKNESS:	3 mm	
bedding cushioning pro	operties	
The vulcanised combination of:		

#### nora® LUNASOFT SLW

DENSITY:0.20 g/cm³SHORE HARDNESS:30 Shore ACOLOUR:royal blue (111)THICKNESS:4 mmpermanently resilient cushioningpropertiesSHEET SIZE:94 cm x 59.7 cm, 37" x 23.5"100700

#### LUNATEC COMBI 6

AREAS OF APPLICATION: Basis for efficiently finished sporty and modern inserts or footbeddings, e.g. long-soled sports inserts.

#### nora® LUNAIRFLEX

DENSITY:	0.20 g/cm <sup>3</sup>	
SHORE HARDNESS:	30 Shore A	
COLOUR:	terra (137)	
THICKNESS:	4 mm	
bedding cushioning pro The vulcanised combina	operties ition of:	
30	Shore A	1
52	Shore A	approx. 14 mm

#### nora® LUNALASTIK

 DENSITY:
 0.26 g/cm<sup>3</sup>

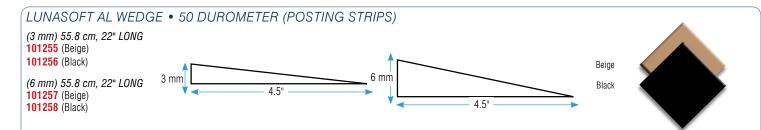
 SHORE HARDNESS:
 52 Shore A

 COLOUR:
 black (81)

 THICKNESS:
 10 mm

 stabilizing properties

SHEET SIZE: 87.6 cm x 55.9 cm, 34.5" x 22" 1NLTC6



#### ASTRAL SOLING SHEETS • 69 DUROMETER

25 Shore A 🔺 approx.

**√**7 mm

30 Shore A

39.4 cm x 92.7 1NARW4	<i>cm</i> , 15.5" x 36.5"	EVRON SOLING)	Mu.
101211	<i>cm, 21" x 30"</i>	White	
101212 101213	(1.8 mm 1/16") Black (1.8 mm 1/16") Smoke	White	
101213	(1.8 mm 1/16") Pebble	Black	
54.6 cm x 99.1	cm, 21.5" x 39"(MEDIUM CREPE SOLING)	Smoke	VAV
1NAMC4	(4 mm 5/32") Black	Pebble	
1NAMC6	(6 mm 1/4") Black	Black	
nora® ASTRAL S	Soling sheets are made of transparent compast rubber for both sole and heel areas.		
APPLICATIONS:	Is suitable both for high-quality repairs and for use as outsoles for othopaedic shoe The variety of profiles and colours facilitates optimum adaptation to any shoe type and		
PROPERTIES:	nora <sup>®</sup> Astral grade is extremely wear & slip-resistent and is characterised by a high level or Shore A (durometer), an excellent walking comfort is obtained. nora <sup>®</sup> Astral profile 26 fine	5	

# NORA® ASTROLIGHT STAR • 50 DUROMETER 94 cm x 53.6 cm, 37" x 21.1" 102270 (4 mm 5/32") 102271 (4 mm 5/32")

nora® ASTROLIGHT are anti-slip soiling made of expanded rubber. When developing the Astrolight grade, particular attention was directed to maintain the known good properties of Astro and at the same time to reduce the weight of the material.

**PROPERTIES:** nora<sup>®</sup> Astrolight has a weight which was reduced by approx. 20%. Low weight, excellent abrasion and extraordinary resilience make Astrolight the soling sheet for sophisticated demands in repair, shoe finishing, and production of flexible footwear.

#### NORA® ASTROLIGHT DELTA • 50 DUROMETER 94 cm x 53.6 cm, 37" x 21.1"

**102291** (4 mm 5/32") ..... Black

The profile 95 delta means an extraordinary look and safe tread. The small triangles of the profile are arranged to form a hexagon. The brand nora<sup>®</sup> Black harmoniously and non-directionally fits into the product range.

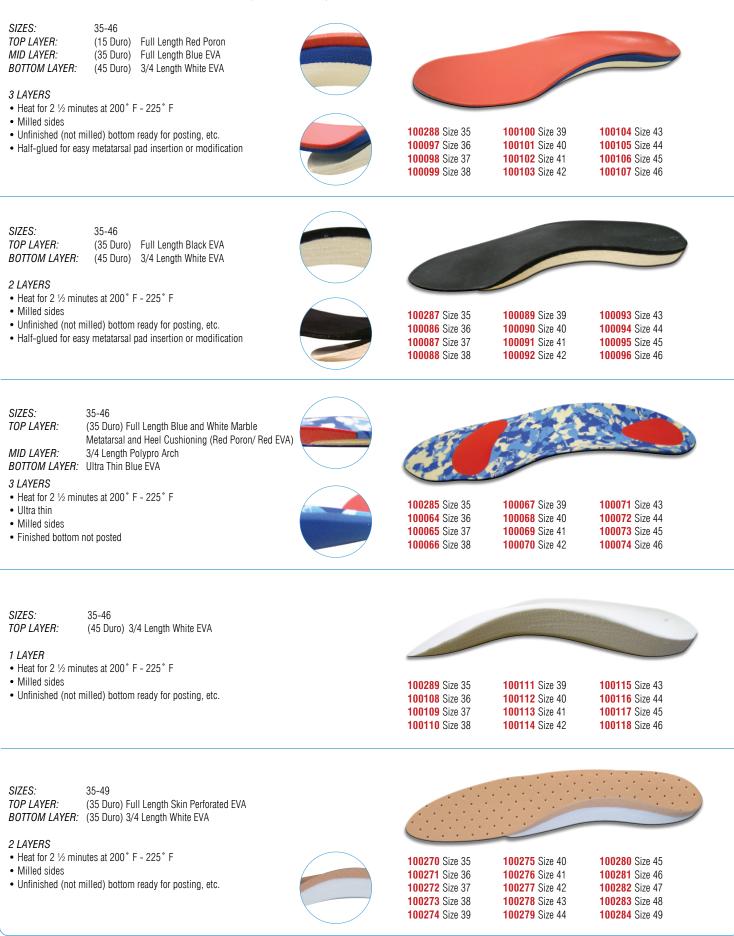


White

Black

132

#### HEAT MOLDABLE ORTHOTIC PRE-FAB (LATEX FREE)



\* Proform™ heat moldable pre-fabs are available for custom order, please contact your sales representative for more information.

# ProForm<sup>e</sup> EVA ROLLS, SHEETS

National Shoe Specialties is proud to offer the most extensive line of EVA fabrication materials in Canada. We can offer custom thicknesses (1mm-36mm), colours, durometers, and laminations in most of our Proform<sup>™</sup>, Orthoplast<sup>™</sup>, and Featherlite<sup>™</sup> brands. Call our customer service team at 1-800-387-5246 and let us know your specific requirements.



## ProForm EVA LAMINATED SHEETS

#### PROFORM<sup>™</sup> DUAL-LAM EVA SHEETS (LATEX FREE)

IDEAL FOR ORTHOTIC SHELLS - Heat for 1 minute at 275° F *LAYERS:* 50 Duro White (3mm), 25 Duro Blue (3mm) *LAYERS:* 50 Duro Black (3mm), 25 Duro Blue (3mm) *33 cm x 91.4 cm, 13" x 36*" **100655** (6 mm 1/4") ..... Blue/White **100683** (6 mm 1/4") ..... Blue/Black



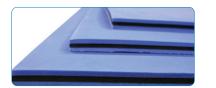
\* Proform™ EVA sheets are available for custom order. Please contact your sales representative for more information.

\* All ProForm<sup>®</sup> multi-colour and solid colour EVA is subject to the occasional "hole" which is normal due to the formation of air pocket in the manufacturing process. This "hole" effect may appear more frequently on the sheets of a thinner thickness. (1 mm - 2.5 mm Sheets)

EVA LAMINATED SHEETS, EVA SHEETS

**ProForm**<sup>®</sup>

EVA



PROFOR	M™ EVA SHEETS (LATEX FREE)		
20 DUROMET	ER		
66 cm x 1.2	n, 26" x 40" Solid Colour Sheets		
100202	(3 mm 1/8") Black	Black	
100206	(3 mm 1/8") Mid Blue		
100203	(6 mm 1/4") Black		
100203			
	(6 mm 1/4") Mid Blue	Mid Blue	
100204	(9 mm 3/8") Black		
100125	(9 mm 3/8") Mid Blue		
100205	(12 mm 1/2") Black		
100126	(12 mm 1/2") Mid Blue		*
30 DUROMET	ER		
	m, 31.5" x 31.5" Multi-Colour Sheets		
100031	(1.5 mm 1/16") Green/Black/Blue Marble		
100033	(1.5 mm 1/16") Camouflage		
103839	(1.5 mm 1/16") Blue/Orange	Grn/Blk/Blue	
103841	(1.5 mm 1/16") Pink/Purple/White (Candy)	Marble	
103845	(1.5 mm 1/16") Green/Black (Army)		
103840	(3 mm 1/8") Blue/Orange	Camouflage	
103842	(3 mm 1/8") Pink/Purple/White (Candy)	oanioanago	
103846	(3 mm 1/8") Green/Black (Army)		
99.1 cm x 99	.1 cm, 39" x 39" Multi-Colour Sheets	51 /0	
100025	(1.5 mm 1/16") Yellow/Green/Blue/Red	Blue/Orange	
Marble			
100029	(1.5 mm 1/16") Blue/White Marble	Pink/Purple/	A STORE STORE
100026	(3 mm 1/8") Yellow/Green/Blue/Red		
		White (Candy)	
Marble			A WEAK
100030	(3 mm 1/8") Blue/White Marble	Grn/Blk	
100032	(3 mm 1/8") Green/Black/Blue Marble	(Army)	
100034	(3 mm 1/8") Camouflage		
		Yel/Grn/Blue/	
35 DUROMET	ER	Red Marble	
63.5 cm x 91	.4 cm, 25" x 36" Solid Colour Sheets		
	.4 cm, 25" x 36" Solid Colour Sheets (2 mm 5/64") Black	Blue/White	
100149	(2 mm 5/64") Black	Blue/White	
100149 100127	(2 mm 5/64") Black (2 mm 5/64") White	Blue/White Marble	
100149 100127 100136	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue		
100149 100127 100136 100392	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red		
100149 100127 100136 100392 100150	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black		
100149 100127 100136 100392 100150 100141	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak		
100149 100127 100136 100392 100150 100141 100137	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak (3 mm 1/8") Mid Blue		
100149 100127 100136 100392 100150 100141 100137 100132	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak (3 mm 1/8") Oak (3 mm 1/8") Grey		
100149 100127 100136 100392 100150 100141 100137 100132 100151	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak (3 mm 1/8") Mid Blue (3 mm 1/8") Grey (6 mm 1/4") Black		
100149 100127 100136 100392 100150 100141 100137 100132	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak (3 mm 1/8") Oak (3 mm 1/8") Grey		
100149 100127 100136 100392 100150 100141 100137 100132 100151	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak (3 mm 1/8") Mid Blue (3 mm 1/8") Grey (6 mm 1/4") Black	Marble	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145	(2 mm 5/64") Black (2 mm 5/64") White (2 mm 5/64") Mid Blue (2 mm 5/64") Red (3 mm 1/8") Black (3 mm 1/8") Oak (3 mm 1/8") Mid Blue (3 mm 1/8") Grey (6 mm 1/4") Black (6 mm 1/4") Brown		
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100142	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Oak	Marble	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100128 100142 100138	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Mid Blue         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       White         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue	Marble	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100142 100138 100133	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Mid Blue         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Mite         (6 mm 1/4")       Mite         (6 mm 1/4")       Oak         (6 mm 1/4")       Mite         (6 mm 1/4")       Mite         (6 mm 1/4")       Grey	Marble Black	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100128 100142 100138 100133 100393	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       White         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Red	Marble Black White	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100128 100142 100138 100133 100393 100152	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Black	Marble Black	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100128 100142 100138 100133 100393 100152 100146	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Oak         (6 mm 1/4")       Black         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Brown	Marble Black White	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100128 100142 100138 100133 100393 100152 100146 100394	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Black         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Brown         (9 mm 3/8")       Brown	Marble Black White Mid Blue	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100128 100142 100133 100393 100152 100146 100394 100129	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Black         (9 mm 3/8")       White	Marble Black White	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100142 100138 100133 100133 100152 100146 100394 100129 100143	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       White         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (7 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Black         (9 mm 3/8")       Mid Blue	Marble Black White Mid Blue	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100142 100138 100133 100133 100152 100146 100394 100129 100143 100139	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Black         (9 mm 3/8")       White	Marble Black White Mid Blue Oak	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100142 100138 100133 100133 100152 100146 100394 100129 100143	(2 mm 5/64")       Black         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Mid Blue         (3 mm 1/8")       Oak         (3 mm 1/8")       Mid Blue         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (7 mm 3/8")       Black         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Oak         (9 mm 3/8")       Oak         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Mid Blue	Marble Black White Mid Blue	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100142 100138 100133 100133 100152 100146 100394 100129 100143 100139	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       White         (6 mm 1/4")       Oak         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Mid Blue	Marble Black White Mid Blue Oak	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100142 100138 100133 100393 100152 100146 100394 100129 100143 100139 100134 100133	(2 mm 5/64")       Black         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Brown         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (6 mm 1/4")       Brown         (6 mm 1/4")       Oak         (6 mm 1/4")       Brown         (6 mm 1/4")       Brown         (7 mm 3/8")       Black         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Oak         (9 mm 3/8")       Oak         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Grey         (12 mm 1/2")       Black	Marble Black White Mid Blue Oak Grey	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100145 100142 100133 100393 100152 100146 100394 100129 100143 100139 100134 100133 100153 100147	(2 mm 5/64")       Black         (2 mm 5/64")       Mid Blue         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Oak         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (7 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Oak <th>Marble Black White Mid Blue Oak</th> <th></th>	Marble Black White Mid Blue Oak	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100145 100145 100133 100133 100152 100146 100394 100129 100143 100139 100134 100133 100153 100147 100130	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (6 mm 1/4")       Grey         (7 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Grey         (12 mm 1/2")       Black         (12 mm 1/2")       Black         (12 mm 1/2")       B	Marble Black White Mid Blue Oak Grey	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100145 100128 100142 100133 100393 100152 100146 100394 100129 100143 100139 100134 100153 100147 100130 100144	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Marble Black White Mid Blue Oak Grey	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100128 100145 100133 100393 100152 100146 100394 100129 100143 100139 100134 100153 100147 100130 100144 100140	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Mid Blue         (2 mm 7/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Mid Blue         (3 mm 1/8")       Oak         (3 mm 1/8")       Mid Blue         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Black         (6 mm 1/4")       White         (6 mm 1/4")       Oak         (6 mm 1/4")       Black         (6 mm 1/4")       Oak         (9 mm 3/8")       Black         (12 mm 1/2")       Black         (12 mm 1/2")       Black         (12 mm 1/2")       Black         (12 mm 1/2")       Oak         (	Marble Black White Mid Blue Oak Grey Brown	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100128 100142 100138 100133 100133 100152 100146 100394 100129 100143 100139 100134 100153 100147 100130 100144 100135	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Marble Black White Mid Blue Oak Grey Brown	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100128 100142 100138 100133 100152 100146 100394 100129 100143 100139 100153 100153 100147 100130 100144 100135 100395	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Brown         (6 mm 1/4")       White         (6 mm 1/4")       Oak         (6 mm 1/4")       Brown         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Oak         (12 mm 1/2")       Black         (12 mm 1/2")       Brown         (12 mm 1/2")       Brown         (12 mm 1/2")       Oak         (12 mm 1/2")       Brown         (12	Marble Black White Mid Blue Oak Grey Brown	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100142 100138 100133 100152 100146 100394 100129 100143 100139 100134 100153 100153 100147 100130 100144 100135 100395 100154	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Oak         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Mid Blue         (12 mm 1/2")       Black         (12 mm 1/2")       Black         (12 mm 1/2")       Oak         (12 mm 1/2")       Oak         (12 mm 1/2")       Oak         (12 mm 1/2")	Marble Black White Mid Blue Oak Grey Brown	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100142 100138 100133 100152 100146 100394 100152 100146 100394 100139 100134 100133 100135 100144 100140 100135 100395 100154 100148	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Brown         (6 mm 1/4")       White         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Mid Blue         (6 mm 1/4")       Grey         (6 mm 1/4")       Red         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Black         (12 mm 1/2")       Oak         (12 mm 1/2")       Oak         (12	Marble Black White Mid Blue Oak Grey Brown	
100149 100127 100136 100392 100150 100141 100137 100132 100151 100145 100145 100145 100142 100138 100133 100152 100146 100394 100129 100143 100139 100134 100153 100153 100147 100130 100144 100135 100395 100154	(2 mm 5/64")       Black         (2 mm 5/64")       White         (2 mm 5/64")       Red         (3 mm 1/8")       Black         (3 mm 1/8")       Oak         (3 mm 1/8")       Grey         (6 mm 1/4")       Black         (6 mm 1/4")       Brown         (6 mm 1/4")       Oak         (6 mm 1/4")       Grey         (6 mm 1/4")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Black         (9 mm 3/8")       Oak         (9 mm 3/8")       Oak         (9 mm 3/8")       Mid Blue         (9 mm 3/8")       Mid Blue         (12 mm 1/2")       Black         (12 mm 1/2")       Black         (12 mm 1/2")       Oak         (12 mm 1/2")       Oak         (12 mm 1/2")       Oak         (12 mm 1/2")	Marble Black White Mid Blue Oak Grey Brown	

\* Proform™ EVA sheets are available for custom order. Please contact your sales representative for more information.

135 \* All ProForm<sup>®</sup> multi-colour and solid colour EVA is subject to the occasional "hole" which is normal due to the formation of air pocket in the manufacturing process. This "hole" effect may appear more frequently on the sheets of a thinner thickness. (1 mm - 2.5 mm Sheets)

**EVA SHEETS** 

**ProForm**<sup>®</sup>

	™ EVA SHEETS (LATEX FREE)
40 DUROMETER	
96.5 cm x 1.5 m	n, 38" x 61" Perforated Sheets
100915	(2 mm 5/64") Black
40 DUROMETER	
	cm, 39" x 39" Perforated Sheets
102720	(2 mm 5/64") Mid Blue Perforated
45 DUROMETER	
66 cm x 86 / cn	n, 23" x 34" Solid Colour Sheets
	-
100156	(3 mm 1/8") Black
100158	(3 mm 1/8") Oak
100391	(6 mm 1/4") Oak
100157	(6 mm 1/4") Black
100160	(6 mm 1/4") White
100161	(9 mm 3/8") White
100688	(9 mm 3/8") Black
100162	(12 mm 1/2") White
100689	(12 mm 1/2") Black
72.4 cm x 92.7	cm, 28.5" x 36.5" Multi-Colour Sheets
100155	(3 mm 1/8") Camouflage
851 cm v 1 2 m	n, 33.5" x 45.5" Solid Colour Sheets
100484	(34 mm 1 <sup>11</sup> / <sub>32</sub> ") Oak
99.1 cm x 99.1	cm, 39" x 39" Solid Colour Perforated Sheets
100035	(1.5 mm 1/16") Black
100036	(1.5 mm 1/16") Mid Blue
100037	(1.5 mm 1/16") Peach
100038	(1.5 mm 1/16") Navy
100039	(1.5 mm 1/16") Beige
99.1 cm x 99.1	cm, 39" x 39" Solid Colour Sheets
100063	(1.5 mm 1/16") Black
100007	(1.5 mm 1/16") Pink
100009	(1.5 mm 1/16") Light Blue
100011	(1.5 mm 1/16") Red
100013	(1.5 mm 1/16") Orange
100015	(1.5 mm 1/16") Yellow
100017	(1.5 mm 1/16") Mocca
100019	(1.5 mm 1/16") Navy
100021	(1.5 mm 1/16") Peach
	(1.5 mm 1/16") Marine Green
100023	
100010	(3 mm 1/8") Light Blue
100012	(3 mm 1/8") Red
100014	(3 mm 1/8") Orange
100018	(3 mm 1/8") Mocca
100020	(3 mm 1/8") Navy
100022	(3 mm 1/8") Peach
100024	(3 mm 1/8") Marine Green
100008	(3 mm 1/8") Pink
	cm, 39" x 39" Multi-Colour Sheets
100001	(1.5 mm 1/16") Fire Swirl
100003	(1.5 mm 1/16") Blue Swirl
100005	(1.5 mm 1/16") Purple Swirl
103843	(1.5 mm 1/16") Beige Swirl
100002	(3 mm 1/8") Fire Swirl
100004	(3 mm 1/8") Blue Swirl
100006	(3 mm 1/8") Purple Swirl
103844	(3 mm 1/8") Beige Swirl
	. , .
55 DUROMETER	
	cm, 21" x 32" Solid Colour Sheets
100182	(3 mm 1/8") Black
100177	(3 mm 1/8") Brown
100163	(3 mm 1/8") White
100168	(3 mm 1/8") Mid Blue
100172	(3 mm 1/8") Oak
100183	(6 mm 1/4") Black
100178	(6 mm 1/4") Brown
100164	(6 mm 1/4") White
100169	(6 mm 1/4") Mid Blue
100173	(6 mm 1/4") Oak
100173	(9 mm 3/8") Black
100179	(9 mm 3/8") Brown
100165	(9 mm 3/8") White
100170	(9 mm 3/8") Mid Blue
100174	(9 mm 3/8") Oak



Black Perforated Black

0ak

White

Black Perforated Mid Blue Perforated Peach Perforated

Navy Perforated

Beige Perforated

Black

Pink

Lt. Blue

Red

Orange

Yellow

Мосса

Navy

Peach Marine Green Fire Swirl

Blue Swirl

Beige Swirl

\* Proform™ EVA sheets are available for custom order. Please contact your sales representative for more information.

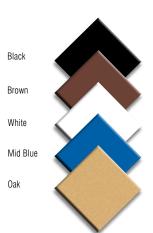
136

\* All ProForm® multi-colour and solid colour EVA is subject to the occasional "hole" which is normal due to the formation of air pocket in the manufacturing process. This "hole" effect may 136 appear more frequently on the sheets of a thinner thickness. (1 mm - 2.5 mm Sheets)

#### PROFORM<sup>™</sup> EVA SHEETS (LATEX FREE)

#### **55 DUROMETER**

		x 32" Solid Colour Sheets
100185	(12 mm	1/2") Black
100180	(12 mm	1/2") Brown
100166	(12 mm	1/2") White
100171	(12 mm	1/2") Mid Blue
100175	(12 mm	1/2") Oak
100423	(16 mm	5/8") Black
100186	(18 mm	3/4") Black
100181	(18 mm	3/4") Brown
100167	(18 mm	3/4") White
100176	(18 mm	3/4") Oak
81.3 cm x 1.1	m, 32" x 4	42" Solid Colour Sheets
100699	(3 mm	1/8") Black
100679	(6 mm	1/4") Black
100198	(9 mm	3/8") Black
100100	(0 11111	0/0 / Didok
100133	(12 mm	1/2") Black
100516	(12 mm	1/2") Black 1 <sup>21</sup> / <sub>50</sub> ") Oak
	(12 mm (36 mm	1/2") Black
100516 65 DUROMETE	(12 mm (36 mm <b>R</b>	1/2") Black $1^{21}/_{50}"$ ) Oak
<b>100516</b> <b>65 DUROMETE</b> <i>50.8 cm x 76.2</i>	(12 mm (36 mm <b>R</b> ? cm, 20"	1/2") Black 1 <sup>21</sup> / <sub>50</sub> ") Oak <i>x</i> <b>30</b> " Solid Colour Sheets
<b>100516</b> <b>65 DUROMETE</b> <i>50.8 cm x 76.2</i> <b>100187</b>	(12 mm (36 mm <b>R</b> 2 <i>cm, 20</i> " (3 mm	1/2") Black 1 <sup>21</sup> / <sub>50</sub> ") Oak <i>x</i> 30" Solid Colour Sheets 1/8") Black
100516 65 DUROMETE 50.8 cm x 76.2 100187 100820	(12 mm (36 mm <b>R</b> ? <i>cm, 20</i> " (3 mm (3 mm (3 mm	1/2") Black 1 <sup>21</sup> / <sub>50</sub> ") Oak <i>x</i> <b>30</b> " Solid Colour Sheets



(6 mm 1/4") ..... White

(9 mm 3/8") ..... Black

(9 mm 3/8") ..... Oak

(12 mm 1/2") ..... Black

(12 mm 1/2") ..... White

3/8")

.... White

#### FEATHERLITE<sup>™</sup> FIRM EVA SHEETS (LATEX FREE)

#### 70 DUROMETER

100191 100189

100192

100390

100190

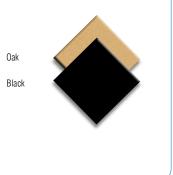
100193

 81.3 cm x 1.1 m, 32" x 43.5"

 100194
 (6 mm 1/4") ..... 0ak

 100462
 (9 mm 5/8") ..... Black

(9 mm



\* Proform™ EVA sheets are available for custom order. Please contact your sales representative for more information.

\* All ProForm<sup>®</sup> multi-colour and solid colour EVA is subject to the occasional "hole" which is normal due to the formation of air pocket in the manufacturing process. This "hole" effect may appear more frequently on the sheets of a thinner thickness. (1 mm - 2.5 mm Sheets)

## ORTHOPLAST<sup>™</sup> EVA SHEETS (LATEX FREE)

#### ORTHOPLAST™ SERIES - (ALTERNATIVE TO NICKELPLAST™)

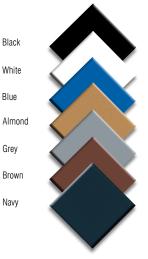
**ProForm** 

EVA

Orthoplast<sup>TM</sup> is a high strength expanded orthotic material of excellent uniformity and superior working characteristics; tough and tear resistant offering a rubbery quality not found in other cross-linked materials. The combination of ethylene vinyl acetate and polyethylene provides superb shock absorbing qualities, is suitable for use when long wear, resilience and easy fabrication are necessary. PTB liners, insoles and foot orthotic postings are just a few possible applications. Orthoplast<sup>TM</sup> is easy to work with: heated from 300°F - 350°F for a few minutes, it becomes soft and easily yields to complex molding and shaping.

LIGHT • 40 DUROMETER 97.8 cm x 1.3 m, 38.5" x 51"         100196       (3 mm 1/8")		
FIRM • 50 DUROMETER 78.7 cm x 1.02 m, 31" x 40"         100209       (3 mm 1/8")	Mid Blue	
100211         (6 mm         1/4")         Pale Yellow           100212         (9 mm         3/8")         Pale Yellow           100213         (10 mm         3/8")         Pale Yellow	Pale Yellow Tan	$\sum$
EXTRA FIRM • 65 DUROMETER 71.1 cm x 96.5 cm, 28" x 38"         100217       (3 mm 1/8")	Brown	
100219       (6 mm 1/4")       Tan         100220       (9 mm 3/8")       Tan         100221       (9 mm 3/8")       Brown		

EVA SH	EETS - CLOUD, SOLEFLEX, & FIRM
	85 DUROMETER 45.7 cm x 91.4 cm, 18" x 36"
101878	(3 mm 1/8") Black
	(3 mm 1/8") White
101882 101859	(3 mm 1/8") Mid Blue (6 mm 1/4") Black
101860	(6 mm 1/4) White
101861	(6 mm 1/4") Brown
101862	(6 mm 1/4") Almond
101863	(6 mm 1/4") Grey
101864	(9 mm 3/8") Black
101865	(9 mm 3/8") White
	(9 mm 3/8") Brown
101867 101868	(9 mm 3/8") Almond (9 mm 3/8") Grey
101869	(9 mm 3/8") Grey (9 mm 3/8") Blue
101870	(12 mm 1/2") Black
101871	(12 mm 1/2") White
101872	(12 mm 1/2") Brown
101873	(12 mm 1/2") Almond
101874	(12 mm 1/2") Grey
101875	(24 mm 1") Black
101876	(24 mm 1") White
101877	(24 mm 1") Brown
SOLEFLEX	• 55 DUROMETER 45.7 cm x 91.4 cm, 18" x 36"
101902	(3 mm 1/8") Black
101903	(3 mm 1/8") White
101905	(3 mm 1/8") Almond
101883	(6 mm 1/4") Black
101884 101885	(6 mm 1/4") White (6 mm 1/4") Brown
101886	(6 mm 1/4) Almond
101887	(6 mm 1/4") Grey
101888	(9 mm 3/8") Black
101889	(9 mm 3/8") White
101890	(9 mm 3/8") Brown
101891	(9 mm 3/8") Almond
101892	(9 mm 3/8") Grey
101893 101894	(12 mm 1/2") Black (12 mm 1/2") White
101895	(12 mm 1/2") Brown
101896	(12 mm 1/2) Almond
101897	(12 mm 1/2") Grey
101898	(18 mm 3/4") Black
101899	(18 mm 3/4") White
101900	(18 mm 3/4") Brown
FIRM • 65	DUROMETER 45.7 cm x 91.4 cm, 18" x 36"
1EVA6512	(6 mm 1/4") White
101907	(9 mm 3/8") Black
101908	(9 mm 3/8") White
101910	(12 mm 1/2") Black
101911	(12 mm 1/2") White



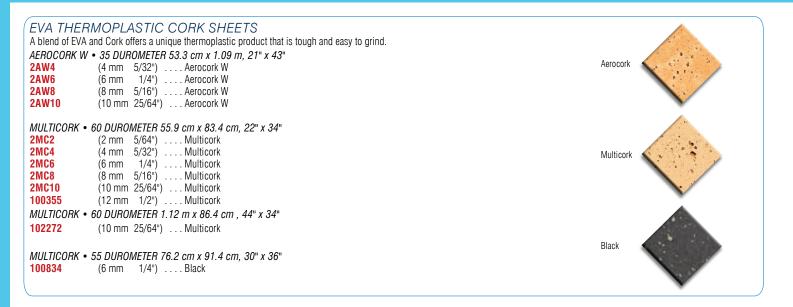
Blue

Grey

\* Proform™ EVA sheets are available for custom order. Please contact your sales representative for more information.

\* All ProForm® multi-colour and solid colour EVA is subject to the occasional "hole" which is normal due to the formation of air pocket in the manufacturing process. This "hole" effect may 138 appear more frequently on the sheets of a thinner thickness. (1 mm - 2.5 mm Sheets)

## EVA CORK SHEETS & THERMOPLASTIC SHEET COLOURS





\* Proform™ EVA sheets are available for custom order. Please contact your sales representative for more information.

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\* All ProForm<sup>®</sup> multi-colour and solid colour EVA is subject to the occasional "hole" which is normal due to the formation of air pocket in the manufacturing process. This "hole" effect may appear more frequently on the sheets of a thinner thickness. (1 mm - 2.5 mm Sheets)

## CORK, EVA & THERMOPLASTIC SHEETS - RCH 500

#### CORK SHEETS

RUBBERIZED	CORK SHEETS 61 cm x 91.4 cm, 24" x 36"
2RCS116	(1.5 mm 1/16") Rubberized Cork
2RCS18	(3 mm 1/8") Rubberized Cork
2RCS316	(5 mm 3/16") Rubberized Cork
2RCS14	(6 mm 1/4") Rubberized Cork
	, , , , , , , , , , , , , , , , , , ,

## REGULAR CORK SHEETS (COMPOSITION) 61 cm x 91.4 cm, 24" x 36"

 2C\$18
 (3 mm 1/8")
 Ćork

 2C\$14
 (6 mm 1/4")
 Cork

 2C\$12
 (12 mm 1/2")
 Cork

Rubberized cork

Cork



\*Top Cover blanks are available for custom order, please contact your sales representative for more information. \*Birkenstock cork footbeds and sheets are available on page 169

RCH 500 is a low pressure polyethylene of <u>high</u> molecular weight and is thermomoldable at 150°C - 170°C.

RCH 1000 is a low pressure polyethylene of <u>ultra high</u> molecular weight and is thermomoldable at 160°C - 180°C.

RCH500 AND RCH1000 ARE CHARACTERIZED BY THE FOLLOWING SPECIAL PROPERTIES:

non-irritating to the skin • low co-efficeint of friction, low weight • easy to clean, easy processing and forming • good resistance to chemicals; even to body perspiration • low shrinkage and high dimensional stability

#### RCH 500 - PRE-CUT BLANKS

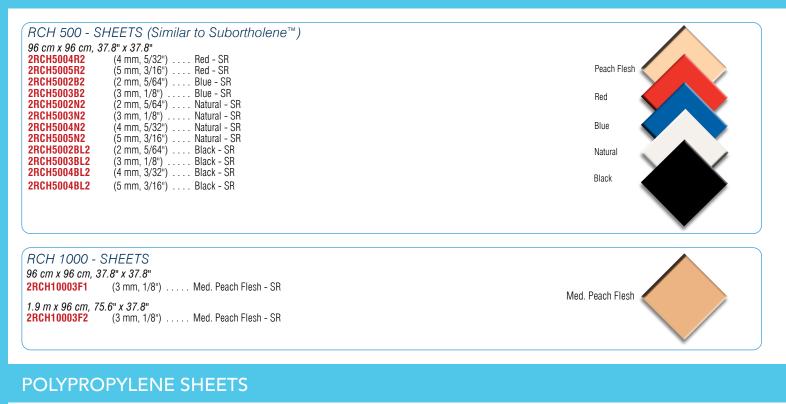
12.7 cm x 22.9 cm,	5" x 9"		
2RCH5002FB59	(2 mm	5/64")	Peach Flesh - SR
2RCH5003FB59	(3 mm	1/8")	Peach Flesh - SR
2RCH5004FB59	(4 mm	5/32")	Peach Flesh - SR
2RCH5002NB59	(2 mm	5/64")	Natural - SR
2RCH5003NB59	(3 mm	1/8")	Natural - SR
2RCH5004NB59	(4 mm	5/32")	Natural - SR





90.4 UIII X 1.9 III, J	1 X 10	
2RCH5001F2	(1 mm	3/64") Peach Flesh - SR
2RCH5002F2	(2 mm	5/64") Peach Flesh - SR
2RCH5003F2	(3 mm	1/8") Peach Flesh - SR
2RCH5004F2	(4 mm	5/32") Peach Flesh - SR
2RCH5005F2	(5 mm	3/16") Peach Flesh - SR
2RCH5002R2	(2 mm	5/64") Red - SR
2RCH5003R2	(3 mm	1/8") Red - SR

## THERMOPLASTIC SHEETS - RCH 500 & RCH 1000



	PE POLYPROPYLENE SHEETS ypropylene is ideal for a broad variety of orthotic and prosthetic applications. Polypropylene sheets are stress relieved.		
10.2 cm x 10.2 ci 2POP116N1 2POP332N1 2POP18N1 2POP532N1 2POP532N1 2POP316N1 2POP14N1		Natural	
10.2 cm x 20.3 ci 2POP116N2 2POP332N2 2POP18N2 2POP532N2 2POP532N2 2POP316N2 2POP14N2	n, 4" x 8" (1.5 mm 1/16") Natural - SR (2.4 mm 3/32") Natural - SR (3 mm 1/8") Natural - SR (4 mm 5/32") Natural - SR (5 mm 3/16") Natural - SR (6 mm 1/4") Natural - SR		
This coloured polyg 10.2 cm x 10.2 ci 2POP18W1 2POP18B1 2POP532B1 2POP316B1 100389 103325	ropylene is ideal for a broad variety of orthotic and prosthetic applications. Polypropylene sheets are stress relieved. <i>n</i> , 4" x 4" (3 mm 1/8") White - SR (3 mm 1/8") Black - SR (4 mm 5/32") Black - SR (5 mm 3/16") Black - SR (5 mm 3/36") White - SR (5 mm 3/32") Black	White	$\langle \rangle$
10.2 cm x 20.3 ci 2POP18W2 2POP18B2 2POP532B2 2POP316B2 100388	n, 4" x 8" (3 mm 1/8") White - SR (3 mm 1/8") Black - SR (4 mm 5/32") Black - SR (5 mm 3/16") Black - SR (5 mm 3/16") White - SR	Black	

( O & P GRADE CO-POLYMER SHEETS (SIMILAR TO COLENE™)	
This co-polymer combines toughness with increased flexibility. Co-Polymer sheets are stress relieved.	
10.2 cm x 10.2 cm, 4" x 4"	
<b>2CP18N1</b> (3 mm 1/8") Natural - SR	
<b>2CP532N1</b> (4 mm 5/32") Natural – SR	
<b>2CP316N1</b> (5mm 3/16") Natural - SR	
<b>2CP14N1</b> (6mm 1/4") Natural – SR	
10.2 cm x 20.3 cm, 4" x 8"	Natural
<b>2CP18N2</b> (3 mm 1/8") Natural - SR	
<b>2CP532N2</b> (4 mm 5/32") Natural – SR	
<b>2CP316N2</b> (5 mm 3/16") Natural – SR	~
<b>2CP14N2</b> (6 mm 1/4") Natural - SR	

## **CO-POLYMER, POLYETHYLENE SHEETS & MISCELLANEOUS**

#### O & P GRADE LOW DENSITY POLYETHYLENE SHEETS

This product is soft and flexible. It is ideal for AFO's, KAFO's, TLSO's and wrist/hand orthoses. Polyethylene sheets are stress relieved. **10.2** cm x **10.2** cm, **4**<sup>n</sup> x **4**<sup>n</sup> **2LDP332N1** (2.4 mm 3/32<sup>n</sup>) ... Natural - SR

 2LDP18N1
 (3 mm 1/8")
 Natural - SR

 2LDP532N1
 (4 mm 5/32")
 Natural - SR

 10.2 cm x 20.3 cm, 4" x 8"

 2LDP332N2
 (2.4 mm 3/32") ... Natural - SR

 2LDP18N2
 (3 mm 1/8") .... Natural - SR

 2LDP532N2
 (4 mm 5/32") ... Natural - SR

#### HOT MILL GLOVES - CRUSADER FLEX GLOVES

Nitrile-coated Hot Mill Gloves have a non-woven felt insulation and full-length heat barrier to provide protection when holding medium hot plastics, castings, etc. up to 400°F. Two piece construction eliminates outseams providing better finger comfort, dexterity and flexibility. An exclusive bonded nitrile-coating helps prevent snags, punctures, cuts and abrasions, while enhancing dry grip. Crusader Flex gloves wear an average of four times longer than 24-ounce cotton hot mill gloves.

PLEASE NOTE:

Crusader Flex Gloves are not a replacement

for silicate gloves. They are designed for

intermittent handling of medium hot objects

up to 400°F.

Natural



**100761** (14")

## **BLOCKERS FOR CAD / CAM MILLING**

YPRO MILLING BLOCK 31 cm x 60.5 cm x 3.1 cm, 12.2" x 23.8" x 1.2"	Density, g/cm3	0.90 - 0.91
8 (Natural)	Water absorption	0.03 - 0.04
	Molding shrink ratio	1.0 - 2.0
	Tensile strength, MPa	30.0 - 390
	Elongation	>200
	Bending strength, MPa	42.0 - 56.0
101	Impact strength	2.2 - 2.5
	Compressive strength, MPa	39.0 - 50.0
3.0 - 0.0	Rigidity (HRC) R	95 - 105
	Distortion temperature (1.86MPa) °C	56 - 67
	(0.46MPa) °C	100 - 116
	Brittleness, °C	-35
-CAM polypropylene blocks for	Dielectric constant (108H)	2.0 - 2.6
ct milled orthotics fabrication.	Disruptive strength, Kv/mm	30
	Dielectric loss	0.001
	Arc resistances	125 - 185

BLOCKERS FOR CAD / CAM MILLING

Modern technology is now being utilized in the fabrication of orthotic appliances and National Shoe Specialties offers many different blockers to your specifications.

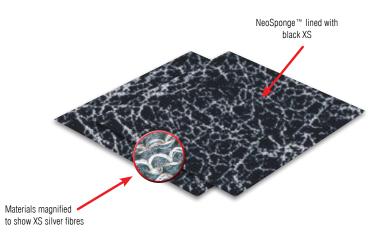
Looking for a specific material combination? Need a certain size or thickness? Perhaps an odd shape?



# Acor<sup>®</sup> XS

PERFECT FOR: INTERFACE MATERIALS, ORTHOTIC DEVICES, BODY JACKETS, FOOT ORTHOTICS AND PROSTHETIC LINERS

XS uses the power of silver to bring long lasting antimicrobial properties to one of Acor's<sup>®</sup> most popular cushioned top covers. XS has been strongly received by manufacturers in diverse industries such as sportswear, footwear, orthotics and prosthetics. End users value XS for its enduring ability to reduce odors and keep products fresh. XS contains ultra fine silver crystals that release silver ions at a controlled rate, only when conditions for bacterial growth exist. It avoids the fabric discoloration that can occur with other silver antimicrobial products through the careful control of the size and shape of the particle during production. XS performance is delivered by a proprietary carrier system specifically formulated to ensure durability when laminated to a synthetic material. XS promises lasting cleanliness and freshness protection for the user in between washes. As high performance, comfort and confidence are key requirements for consumers, the addition of XS at the point of manufacturing is an important value-added feature.



#### BENEFITS OF XS FIBRE

XS is an innovative fibre that has a natural layer of pure silver permanently bonded to it. The silver is irreversibly bound to a polymer so it becomes a physical part of the fibre. The process is such that the fibre, with its silver layer, retains traditional textile and tactile characteristics and its performance does not diminish over time. XS is the best antimicrobial solution on the market, yet it is a fibre system that is uniquely suited to meet several additional market demands:

#### 1. ANTIMICROBIAL

Eradicates odour-causing bacteria and athlete's foot fungus. 99.9% of bacteria is eliminated in less than one hour of exposure.

#### 2. ALL NATURAL

XS is made with pure silver, which is a naturally occurring element. There are no chemicals so there is no fear of toxicity for the consumer. Silver is one of the safest and most benign substances to mammals.

#### 3. HEAT TRANSFER

Cooler in the summer, warmer in the winter. The hotter and wetter the environment, the more effective XS becomes; perfect when bacteria is more prevalent in these environments.

#### IMPRESSION PUFF™ LINED WITH XS

Impression Puff<sup>™</sup> is a superior alternative to current orthotic liners (i.e. body jackets). It is a moldable material with a memory that bounces back without losing its cushioning effectiveness. Impression Puff<sup>™</sup> is 25 durometer.

#### BLACK IMPRESSION PUFF LINED WITH BLACK XS

1.6 mm, 1/16" 1.6 m x 68.6 cm, 40" x 27" 103612

3.2 mm, 1/8" 1.6 m x 68.6 cm, 40" x 27" 103613



#### BLUE PORON® LAMINATED WITH XS

BLUE PORON LAMINATED WITH BLACK XS 1.6 mm, 1/16" 68.6 cm x 91.4 cm, 27" x 36" 2PX\$116

3.2 mm, 1/8" 68.6 cm x 91.4 cm, 27" x 36" 2PXS18



#### 4. THERAPEUTIC

With its conductive properties (silver is the most conductive metal), the fibre system has many health benefits.

#### 5. ANTI-STATIC

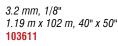
Eliminates static. Silver has the highest electrical conductivity rating of any element. Therefore, XS, which is coated with pure silver, will conduct electricity with extreme efficiency. Just a small quantity of XS will instantly dissipate triboelectric charges, resulting in static-free, comfortable products. By killing bacteria and fungi, removing odour, and providing a thermodynamic benefit that keeps the foot at a regulated temperature (whether it is hot or cold) the risk of hot spots and blisters is reduced dramatically.

#### NEO-SPONGE™ LINED WITH XS

NeoSponge<sup>™</sup> is a superior alternative to neoprene-type materials that line foot orthotics. It provides superior shock absorption and cushioning, while at the same time reducing friction. NeoSponge<sup>™</sup> is a porous, synthetic rubber material designed to flex, have great durability, and be resistant to breakdown by water. It is form fitting and resilient. - Composition: Synthetic Rubber - Molding temperature: Not applicable - Uses: Top covers in sport foot orthotics, elbow and knee pads, and orthopedic braces. - Grindable - 15 Durometer

#### NEOSPONGE™ LINED WITH BLACK XS

1.6 mm, 1/16" 1.19 m x 102 m, 40" x 50" 103610



# KXS

#### ACOR<sup>®</sup> FABRIFIT<sup>®</sup> CERAMIC

Ceramic coated leather like microfiber orthotic cover with the ultimate moisture control properties.

- Moisture wicking
- Ultra-durable
- Anti-odour
- Sheer resistant

0.8 mm, 4/5" 68.6 cm x 99.1 cm, 27" x 39' <mark>103923</mark>



# QUIKSTRIPS<sup>™</sup>, IMPRESSION PUFF<sup>®</sup> & P-CELL<sup>®</sup>



# P-CELL<sup>®</sup> & MICROCEL PUFF<sup>®</sup>

#### P-CELL® • 15-20 DUROMETER

P-Cell<sup>®</sup> is superior to pink Plastazote<sup>®</sup> in cushioning, shock absorption, tensile strength, moisture absorption and abrasiveness. P-Cell<sup>®</sup> is a closed cell EVA foam that has been tested by independent research companies against Plastazote<sup>®</sup> for abrasion, coefficient of friction, moisture deflection, durability and tensile strength. P-Cell<sup>®</sup> was proven to be superior to Plastazote<sup>®</sup> in each and every test. In fact, after walking for 7½ miles on P-Cell<sup>®</sup>, there was less "packdown" than a brand new piece of Plastazote<sup>®</sup>!

COMPARE P-CELL® TO PLASTAZOTE®: According to independent testing through SATRA, Artech, and the SGS U.S. Testing company, P-Cell® is a superior product to Plastazote®.

SUPERIOR CUSHIONING: P-Cell® packs down 27% less than Plastazote®.

SHOCK ABSORPTION: P-Cell® absorbs shock 41% more than Plastazote®.

**TENSILE STRENGTH:** P-Cell<sup>®</sup> has 114% greater tensile strength than Plastazote<sup>®</sup>, which results in less tearing.

MOISTURE DEFLECTION: P-Cell® deflects moisture 209% more than Plastazote®.

**ABRASION:** A less abrasive insole can help protect the diabetic. The more abrasive the surface of the material, the more likely the skin will become irritated, which may result in blistering or ulcerations. P-Cell<sup>®</sup> is a smooth, closed cell product which does not hurt the skin.

**COEFFICIENT OF FRICTION:** A secure grip inside a shoe or orthotic device prevents shear. Excessive movement can allow the skin to rub, resulting in soreness. P-Cell® helps to prevent this movement and is better for a diabetic patient.

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#### P-CELL<sup>®</sup> • 15-20 DUROMETER

*MOISTURE DEFLECTION:* Insoles that absorb body fluids are harder to keep clean and allow for bacterial growth near the skin. Bacteria can lead to complications and infections. P-Cell® has a high moisture deflection that does not allow the moisture to soak in. *MOLDING TEMPERATURE:* 225° F - 275° F 2 - 3 min.

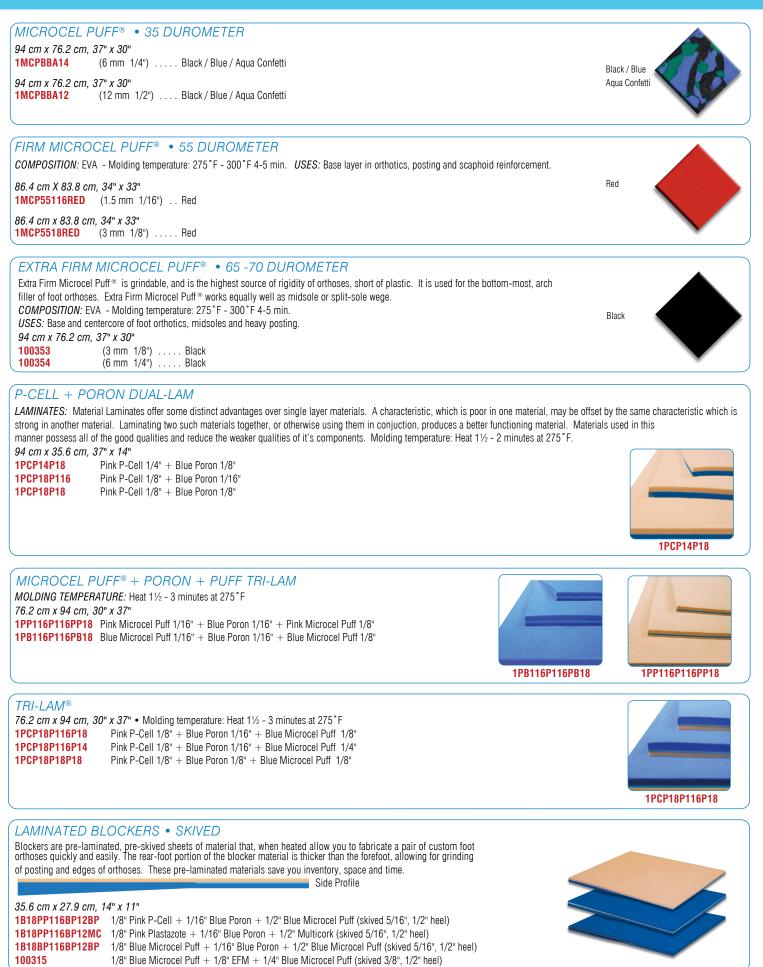
94 cm x 76.2 cm 2PCP116 2PCP18 2PCP316 2PCP14 2PCP12 2PCP34 2PCP1	n, 37" x 30" (1.5 mm 1/16") Pink (3 mm 1/8") Pink (5 mm 3/16") Pink (6 mm 1/4") Pink (12 mm 1/2") Pink (18 mm 3/4") Pink (24 mm 1") Pink	Pink	$\checkmark$
94 cm x 76.2 cm 2PC116BLK 2PC18BLK 2PC316BLK 2PC316BLK 2PC14BLK 2PC12BLK 2PC1BLK	n, 37" x 30" (1.5 mm 1/16") Black (3 mm 1/8") Black (5 mm 3/16") Black (6 mm 1/4") Black (12 mm 1/2") Black (24 mm 1") Black	Black	$\blacklozenge$
94 cm x 76.2 cm 100707 100708 100709 100710 100711 100712 100713	n, 37" x 30"         (1.5 mm 1/16") Light Blue         (3 mm 1/8") Light Blue         (5 mm 3/16") Light Blue         (6 mm 1/4") Light Blue         (12 mm 1/2") Light Blue         (18 mm 3/4") Light Blue         (24 mm 1") Light Blue	Light Blue	

#### MICROCEL PUFF® • 35 DUROMETER

COMPOSITION: EVA - Molding temperature: 250° F - 275° F 2-3 min. USES: Top and bottom layers in foot orthotics, lifts, postings, prosthetic liners and cones.

94 cm x 76.2 cm, 37" x 30" 1MCP116BLK (1.5 mm 1/16") Black	
1MCP116BLU         (1.5 mm 1/16") Blue           1MCP116PNK         (1.5 mm 1/16") Pink	Black
1MCP116PNK         (1.5 mm 1/16") Pink           1MCP116GRN         (1.5 mm 1/16") Lime Green	Blue
<b>1MCP116FGRN</b> (1.5 mm 1/16") Forest Green	
<b>1MCP116PUR</b> (1.5 mm 1/16") Purple	Pink
<b>1MCP116AQU</b> (1.5 mm 1/16") Aqua	Lime Green
<b>1MCP116YEL</b> (1.5 mm 1/16") Yellow	Forest Green
94 cm x 76.2 cm, 37" x 30"	
<b>1MCP18BLK</b> (3 mm 1/8") Black	Purple
<b>1MCP18BLU</b> (3 mm 1/8") Blue	Agua
1MCP18PNK         (3 mm 1/8")         Pink           1MCP18GRN         (3 mm 1/8")         Green	Aqua
<b>1MCP18FGRN</b> (3 mm 1/8") Forest Green	Yellow
<b>1MCP18PUR</b> (3 mm 1/8") Purple	
<b>1MCP18AQU</b> (3 mm 1/8") Aqua	
<b>1MCP18YEL</b> (3 mm 1/8") Yellow	$\sim$
94 cm x 76.2 cm, 37" x 30"	
<b>1MCPSPPW116</b> (1.5 mm 1/16") Pink / Purple / White Marble	
1MCPSGPW116       (1.5 mm 1/16") Green / Purple / White Marble         1MCPYRBG116       (1.5 mm 1/16") Yellow / Red / Blue / Green Confetti	Pink / Purple
1MCPBBA116 (1.5 mm 1/16") Fellow/ Red / Bide / Green Confetti	White
<b>1MCP116BI</b> (1.5 mm 1/16") Black / Edd / Adda Connettin	Green / Purple White
<b>1MCP116S</b> (1.5 mm 1/16") Storm	Yellow / Red
94 cm x 76.2 cm, 37" x 30"	Blue / Green
1MCPSPPW18 (3 mm 1/8") Pink / Purple / White Marble	Black / Blue
1MCPSGPW18         (3 mm 1/8")         Green / Purple / White Marble	Aqua Confetti
1MCPYRBG18 (3 mm 1/8") Yellow / Red / Blue / Green Confetti	Black Ice
1MCPBBA18         (3 mm 1/8")         Slack / Blue / Aqua Confetti           1MCP18BI         (3 mm 1/8")         Black Ice	Storm

# MICROCEL PUFF® & LAMINATES & BLOCKERS



Blockers are available for custom order, please contact your sales representative for more information.

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#### NEOLON<sup>™</sup> LINED WITH etc<sup>®</sup>

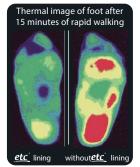
Neolon" lined with etc® is an expanded closed black neoprene. As the material has excellent cushioning properties it is ideal for use as a covering for insoles, orthotics and lining for supports. Neolon" lined with etce is suitable for even the most active patients, as it reduces friction to almost zero, moisture, heat and thus brings comfort and extended wearability to previously unattainable levels. This fabric is k it at the source...eliminate the cause.

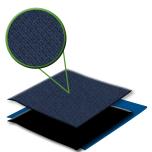
	highly durable, breathable and colourfast. Don't just wick, suck, store or move moistureattac Without etc® anti-friction lining, you're just wearing shoes.			
	APPLICATIO	• Pa	adding	nsoles and linings rpose clothing
	PROPERTIES	• W	icks mois	llance of shock absorption and energy return ture Durable - won't 'bottom out'
	SPECIFICATI (Neolon™)	• Co • W • El • Re	ompressionater Abso ongation. esilience.	cubic cm.).       Target 19: 17-22         on Defl.       Target 8: 7-13         rption, PSF%       5% Max          Target 230% 200% Min.          Target 51 55-60         on Set.       5% Max
	1.14 m x 1.8	,		,
	100295	1.5 mm	.,	
	100297	1.5 mm		Royal Blue Neolon™ lined with Navy etc®
	100296 100298	3 mm 3 mm	1/8" 1/8"	
	1.14 m x 91.		, -	
	100299	1.5 mm	1/16"	Black Neolon <sup>™</sup> lined with Black etc <sup>®</sup>
	100301	1.5 mm		Royal Blue Neolon™ lined with Navy etc®
	100300	3 mm	1/8"	
1	100302	3 mm	1/8"	Royal Blue Neolon™ lined with Navy etc®



- etc® is a specialty fabric that is uniquely able to draw moisture away from the skin.
- · Moisture is absorbed by the inner core of the etc® fabric. From there, it is distributed evenly throughout the fibres, keeping the surface dry while the moisture evaporates.
- Altogether, etc<sup>®</sup> provides unparallelled comfort, keeping skin dry.







Note: Sheet sizes may vary (+/-) 1" on each measurement.

#### NEOLON™ LINED WITH NYLON

Neolon™ lined with nylon is an expanded closed black neoprene. As the material has excellent cushioning properties it is ideal for use as a covering for insoles, orthotics, lining for supports, and as it is tough wearing making it usable suitable for even the most active patients. APPLICATIONS: • Orthotics, Insoles and linings SPECIFICATIONS: • Density (G/cubic cm.).....Target 19: 17-22 Compression Defl.....Target 8: 7-13 • Padding (Neolon<sup>™</sup>) Special-purpose clothing • Elongation..... Target 230% 200% Min. **PROPERTIES:**  Wicks moisture · Washable - Durable - won't 'bottom out' • Dynamic balance of shock absorption and energy return · 4-way stretch Nylon top cover helps to prevent blisters & calluses 1.14 m x 1.8 m, 45" x 72" (Full Sheet) 2N116BLKF 1.5 mm 1/16" Black Neolon<sup>™</sup> lined with Black Nylon 2N116BLUF 1.5 mm Black Neolon<sup>™</sup> lined with Blue 1/16" Nvlon Black Neolon<sup>™</sup> lined with Black 2N18BLKF 3 mm 1/8" Nylon 2N18BLUF 3 mm 1/8" Black Neolon<sup>™</sup> lined with Blue Nylon 1.14 m x 91.4 cm, 45" x 36" (Half Sheet) 2N116BLK 1.5 mm Black Neolon<sup>™</sup> lined with Black 1/16" Nylon 2N116BLU Black Neolon<sup>™</sup> lined with Blue 1.5 mm 1/16" Nylon 2N18BLK 3 mm 1/8" Black Neolon<sup>™</sup> lined with Black Nylon Black Neolon <sup>™</sup> lined with Blue 2N18BLU 3 mm 1/8" Nylon

Note: Sheet sizes may vary (+/-) 1" on each measurement.

#### NYPLEX CUSHION TOPCOVER + CUSHION SHEETS

A blend of nitrile rubber and P.V.C. produces a 28 durometer softness that has an excellent closed-cell cushioning capability, as well as being durable, resilient and washable. Makes an excellent mid-layer or top cover. Can also be used as a bottom cover.



Note: Sheets may be not trimmed flush on edges. 2" of each measurement may not be useable. 1.5 mm/2 mm may have very sporadic holes in sheets.



#### VINYL LINING - SHEETS WHITE BACKING

Leather grain finish with woven backing for easy cementing.				
91.4 cm X 1.	4 m, 36" X 54"	0.7 mm Thickness		
100958	(Black)			
100959	(Navy)			
100960	(Sand)			
100962	(Bone)			
100963	(White)			
100964	(Light Blue)			
100965	(Forest Green)			
100966	(Wine)			
100967	(Amber Red)			
1	. ,			

#### **BLACK BACKING**

Leather grain finish with woven backing for easy cementing. 91.4 cm x 1.4 m, 36" x 54" 0.7 mm Thickness 100656 (Black)



Custom colours available.

Black, Navy, Sand, Dark Bone, Bone, White, Light Blue, Forest Green, Wine, Amber (All have white fabric backing)



# **COVERING & LINING MATERIAL**



#### TOP COVER BLANKS

NEOLON™ BLANKS LINED WITH BLACK ETC® 12.7 cm x 33 cm, 5" x 13" \*Note sheets & rolls also available; refer to pg.37

 12.7 cm x 33 cm, 5" x 13"
 \*Note sheets & rolls

 100386
 1.5 mm (Black)
 (min. of 20 Blanks)

#### TRINIDAD BLANKS

 12.7 cm x 33 cm, 5" x 13"
 \*Note sheets & rolls also available; refer to pg.38

 100496
 1.3 mm (Black) (min. of 20 Blanks)



Black

#### CUSTOM LOGO TOPCOVER BLANKS

National Shoe Specialties is excited to be able to offer your logo on most of our materials in a 5" x 13" blank size. We will be continually expanding our stock selection of top cover blanks as requested by customer orders & requests. Don't see the material you want below? Give our customer care team a call at 1-800-387-5246 and we'd be happy to provide a quotation on any of our materials with your logo.

#### NEOLON™ BLANKS LINED WITH BLACK ETC® • WITH CUSTOM LOGO

12.7 cm x 33 cm, 5" x 13"

1.5 mm (Black Neolon & etc)

THE FINE PRINT:

- Initial one time set-up fee \$300.00 (per logo) #XCLSF
- 1 COLOUR PRINT: Black, White, Gold or Silver Logo. Also note that white or lighter colours may have a slight ink colour variation on textured materials.
- Other colours available (one time \$50 surcharge): Yellow, Orange, Red, Med. Blue, Dk. Blue, Purple, and Green.
- LOGO: Placement 8.9cm, 3.5" up, centered. Approximate size: 5.1 cm X 2.5 cm, 2" X 1"
- Order will be shipped as special order in 5 business days (maybe longer on first run for logo or material preparation, etc.)



\*Top Cover blanks are available for custom order, please contact your sales representative for more information.

# SYNTHETIC LEATHER & SUEDE

#### SYNTHETIC LEATHER + SHEETS

#### 1.4 m x 99.1 cm, 55" x 39"

- 101550 Dark Beige 101551 Black 101552 Black (Perforated)
- 101553 Grey

ROLL SIZE: 140 cm, 55" wide, 50 m, 60.15 yd length

#### SPECIFICATIONS:

Smooth and Perforated

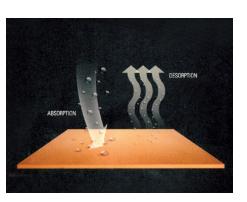
#### PERFORMANCE WITH THE ENVIRONMENT:

100% microfiber product

- Does not contain Chrome 6
- Ecological, CO2 free manufacturing system

#### **TECHNICAL CHARACTERISICTICS:**

- Absorption Desorption = Total Dryness
- · Breathable / Antimicrobial / Does not generate odour
- Thermal regulating
- · Anti-allergy
- · Washable (95° without shrinkage or loss of properties)



TEAR RESISTANCE N: A:50 VAPOUR PERMABILITY mg/cm2.h: 13,5 VAPOUR COEFFICIENT mg/cm2: 109,4 ABSORPTION TIME (water drop test): 2 seconds ABRASION RESISTANCE: DRY 400,000 cycles without ripping ABRASION RESISTANCE: HUMIDITY 200,000 cycles without ripping

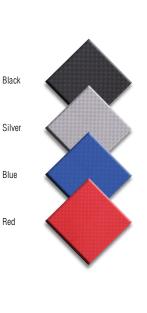




#### CARBON FIBRE VINYL TOP COVER -SHEETS

Vinyl synthetic top cover with carbon fibre pattern					
102278	99.06 cm X 1.4m, 39" X 55"	Black			
102279	99.06 cm X 1.4m, 39" X 55"	Silver			
102280	99.06 cm X 1.4m, 39" X 55"	Blue			
102281	99.06 cm X 1.4m, 39" X 55"	Red			

TEST	NORM	UNITS	VALUE	
Composition	32% Viscose + 68% Polyurethane			
Weight	Internal method	g / m²	280 ± 10	
Thickness	Internal method	mm	$0.75 \pm 0.05$	
Tensile strength Lengthwise Crosswise	UNI EN ISO 1421	daN/50mm	14 ± 10% 10 ± 10%	
Tear strength Lengthwise Crosswise	UNI EN ISO 4674-1 B	daN	1000 ± 10% 1000 ± 10%	
Coating adhesion	UNI EN ISO 2411	daN/10mm	$\begin{array}{l} 0{,}500 \ \pm \ 10\% \\ 0{,}500 \ \pm \ 10\% \end{array}$	
Abrasion resistance Dry Wet	Satra TM31met.A	n <sup>o</sup> revolution	> 25600 > 12800	
Flex resistance, room temperature +20°	UNI 4818/13 Satra TM 55	nº flex	> 100000 > 100000	
Resistance to methyl-ethyl-ketone	UNI .4818/28	-	OK	





# **BOTTOM COVER SHEETS + ROLLS**

#### BOTTOM COVER SHEETS + WHEELS

Bottom cover sheets are primarily used as a protective barrier between the orthotic and the patient's shoe. Their main function is to increase the life of the orthoses, or prevent orthotic movement in footwear.

#### DURAGRIP

Duragrip is a great material used for a gripping / anti-slip heel plate on an orthotic. ROLL SIZE: 13.97 cm x 22.9 m, 5.5" x 25 yd, 1.1 mm thick (Sold by the yard) 100268 Black White 100269

#### DURASOLE

DuraSole fabric provides rugged performance for a variety of end uses and features enhanced tear and abrasion resistance, and long-lasting durability. It is perfect as a thin bottom or top cover for all your orthotics. wheel SIZE: 12.7 cm x 45.7 m, 5" x 50 yd, 0.8 mm thick (Sold by the wheel) Black

#### 100224

#### ULTRALINE

Counter lining material, orthotic bottom covers used for heel base, reinforcements, decorative elements and insocks. Ultraline is similar to natural leather and in certain aspects even superior to it. Among its distinguishing features are: high abrasion-resistance, slipping-resistance, high tear strength of stitched parts, good air - and water vapour-permeability, it gives comfort, thermal stability, easy working and can be used in all footwear manufacturing technologies.

39" X 59" Sheet 100678 Black 0.7 mm 1/32"





# FABRICATION MATERIALS - FOAM + PLASTAZOTE®

#### POLYETHYLENE FOAM

**HB FOAM SHEETS** Grey polyethylene foam for cushioning. 1 m x 1 m, 39.4" x 39.4" 2HBF3 3 mm 1/8" Grey

Grey

#### PLASTAZOTE<sup>®</sup> LD45, LD70 & HD115

Plastazote® Closed cell cross-linked polyethylene foam with a wide range of polymer combinations to give increased stiffness, improved temperature resistance and improved mouldability. Plastazote® is easily heat moulded and will easily adhere to most materials. It's unique cross-linked construction and toxicity has established Plastazote® as standard for orthotic manufacture. Plastazote® materials are readily washable, discourage bacteria growth and have good thermal properties. It is non-allergenic and may be used in direct contact with the skin. MEDICAL APPLICATION AREAS INCLUDE: • Foot orthotics • Splinting • Seating • Collars • Padding and protective appliances

#### PINK PLASTAZOTE® #1 MEDIUM (LD45) • 20 DUROMETER

102 cm x 102 cm, 40" x 40"					
100471	1.5 mm	1/16"	Pink		
100472	3 mm	1/8"	Pink		
100473	5 mm	3/16"	Pink		
100474	6 mm	1/4"	Pink		
100475	9 mm	3/8"	Pink		
100476	12 mm	1/2"	Pink		
100478	24 mm	1"	Pink		

#### COLOURED PLASTAZOTE® #1 MEDIUM (LD45) • 20 DUROMETER

102 cm x 102 cm, 40" x 40"					
100940	3 mm	1/8"	Blue		
100941	3 mm	1/8"	Black		
100943	3 mm	1/8"	Yellow		
100944	3 mm	1/8"	Red		

#### 102 cm x 102 cm, 40" x 40"

100835	6 mm	1/4"	Blue
100836	6 mm	1/4"	Black
100839	6 mm	1/4"	Red

COMPOSITION: Closed cell polyethylene MOLDING TEMPERATURES: 225°F- 275°F 2-3 min. USES: Top covers in orthotics and AFO interfaces.

#### WHITE PLASTAZOTE® #2 FIRM (LD70) • 35 DUROMETER

76.2 cm x 102 cm, 30" x 40"

2P70116	1.5 mm	1/16"	White
2P7018	3 mm	1/8"	White
2P70316	5 mm	3/16"	White
2P7014	6 mm	1/4"	White

COMPOSITION: Closed cell polyethylene MOLDING TEMPERATURES: 250°F - 275°F 2-3 min. USES: Base layer in foot orthotics and light posting.

#### BLACK PLASTAZOTE® #3 RIGID (HD110) • 65 DUROMETER

66 cm x 86.1 cm, 26" x 34"					
103440	3 mm	1/8"	Black		
103441	6 mm	1/4"	Black		
103442	10 mm	3/8"	Black		
103443	12 mm	1/2"	Black		
COMPOSITION: Closed cell polyethylene					
MOLDING TEMPERATURES: 275°F - 300°F 2-3 min.					
USES: Light	weight bas	e layer	in orthotics and elevations.		

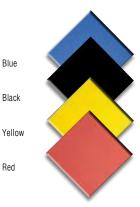


Blue

Black

Red







Black

White





#### OCL® PLASTER OF PARIS BANDAGES & SPLINTS / SLABS

OCL® Plaster of Paris non leno bandages and slabs are available in extra fast setting formulation (2-4 mins.) They are designed for rapid wetting and smooth finish. Ideal for molding limbs. All OCL® bandages are only available without a central core.

OCL® PLASTER OF PARIS BANDAGES - X-FAST NO CORE 7.5 cm x 2.7 m, 3" x 3 yd 20CLPB33XFNC Box (12 rolls)

10 cm x 2.7 m, 4" x 3 yd 20CLPB43XFNC Box (12 rolls)

10 cm x 4.6 m, 4" x 5 yd 20CLPB45XFNC Box (12 rolls)

12.5 cm x 4.6 m, 5" x 5 yd **20CLPB55XFNC** Box (12 rolls)

15 cm x 2.7 m, 6" x 3 yd 20CLPB63XFNC Box (12 rolls)

15 cm x 4.6 m, 6" x 5 yd 20CLPB65XFNC Box (12 rolls)

20 cm x 4.60 m, 8" x 5 yd 20CLPB85XFNC Box (12 rolls)

OCL® PLASTER OF PARIS SPLINTS / SLABS - X-FAST (50 slabs/splints per box) 12.5 cm x 0.76 m, 5" x 30" 20CLPS530XF Box (50 splints)



#### GYPSONA® PLASTER OF PARIS BANDAGES

The traditional rich and creamy texture of Gypsona<sup>®</sup> allows intimate molding and creates a smooth, appealing finished cast. The unique interlocking leno weave greatly enhances stability allowing more plaster to stay on the gauze. The result is a high quality premium plaster of Paris making Gypsona<sup>®</sup> the world's leading brand.

2GYPPB43XFC	10 cm x 2.7 m, 4" x 3 yd	Box (12 rolls)
2GYPPB45XFC	10 cm x 4.6 m, 4" x 5 yd	Box (12 rolls)
2GYPPB63XFC	15 cm x 2.7 m, 6" x 3 yd	Box (12 rolls)
2GYPPB65XFC	15 cm x 4.6 m, 6" x 5 yd	Box (12 rolls)
2GYPPB85XFC	20 cm x 4.6 m, 8" x 5 yd	Box (12 rolls)

 GYPSONA®
 SLABS / SPLINTS - EXTRA FAST SETTING • 2 minutes

 2GYPPS530XF
 12.5 cm x .76 m, 5" x 30"
 Box (50 slabs)

#### FEATURES AND BENEFITS:

- Leno gauze for extra stability
- High mass weight resulting in low plaster loss
- Creamy texture
- Central plastic core



## DELTA-LITE® PLUS FIBERGLASS CAST TAPE - WHITE

2DEF2	5 cm x 3.6 m, 2" x 4 yd	Box (10 rolls)
2DEF3	7.5 cm x 3.6 m, 3" x 4 yd	Box (10 rolls)
2DEF4	10 cm x 3.6 m, 4" x 4 yd	Box (10 rolls)
2DEF5	10 cm x 3.6 m, 5" x 4yds	Box (10 rolls)

Delta-Lite<sup>®</sup> Plus is a strong, durable and lightweight fiberglass cast tape. Used in primary and secondary casting applications where rigid immobilization and durability are required.





SOCK REMOVAL SCISSORS\*

\* For use on STS products only

2STSSRS



CHANNEL TUBES 30.5 cm, 12" Long 2STSCT12 61 cm, 24" Long 2STSCT24



 PROTECTIVE PLASTIC BAGGIES

 500 per box

 38 cm, 15" Long
 2STSPPB15

 61 cm, 24" Long
 2STSPPB24

 91.4 cm, 36" Long
 2STSPPB36



 PLASTIC PROTECTIVE CUTTING STRIP

 30.5 cm, 12" Long
 2STSPPCS12

 61 cm, 24" Long
 2STSPPCS24

#### STS® SLIPPER CASTING SOCK - POLYESTER

Quick, easy and accurate, the STS Slipper Sock is the innovative solution for taking a foot mould with benefits for both patient and practitioner.

DESCRIPTION: Knitted polyester slipper shaped sock, impregnated with extra fast setting, slippery polyurethane resin.

USES: Custom functional foot orthotic devices, custom accommodative foot orthotic devices, custom shoe insoles and post-operative immobilization dressings. No Plaster Mess - Eliminates mess, clean up and hassle, even enabling casting over women's nylon stocking or men's hosiery.

EASY TO USE: Simple, quick, accurate and virtually foolproof, slipping on quickly and easily. Resin is formulated to cure in two minutes or less and the cured mould "slips off" easily.

CONFORMABLE AND ACCURATE: Excellent conformity to the plantar surface of the foot is achieved using a unique velcro suspension strip. Because of cast accuracy, foot orthotic labs accept slipper casts for functional and accommodative orthotics.

ECONOMICAL: Since no special "casting room" is needed, it creates a more efficient use of office space.

DURABLE: In only 5 minutes after cure time, 90% of strength is achieved, allowing immediate shipping or scanning without damage.

*INNOVATIVE AND VERSATILE:* By applying a double layer, a rigid post-operative dressing can be fabricated for immobilization purposes for appropriate forefoot surgical procedures or stress fractures. Casts can also be taken inside of shoe gear when baggie is applied to outside of the Slipper Sock. Packaged two socks per pouch saves storage space, yet allows practitioner to use only one sock if necessary.



SLIPPER SOCK SIZING CHART

SIZE MEN'S	SHOE WOMEN'S S	HOE
SMALL	5 - 7	
MEDIUM 7 -	9 7 - 10	
LARGE 9 -	12 10 - 11	
X-LARGE 12	- 15	,

2STSSSS (S) 2STSSSM (M) 2STSSSL (L) 2STSSSXL (XL)

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#### STS® FITTED CASTING SOCK - POLYESTER

Quick, easy and accurate, the STS Fitted Polyester Casting Socks (ankle, mid-leg, and bermuda) are the innovative solution for taking a mould with benefits for both patient and practitioner.

**DESCRIPTION:** Fitted polyester sock with heel, closed on one end, colour-coded toe stitching, impregnated with slippery, water-curable polyurethane resin.

USES & SIZES: Ankle (7"-9" High) - Custom moulded shoes, supra-malleolar AFO's. Mid-Leg (12"-14" High) - Custom supra-malleolar AFO's, High-Top Shoes. Bermuda (19-20" High) - Custom full length AFO's.

CONFORMABLE: Eliminates wrinkling, providing excellent conformity to the foot and ankle contours and eliminating toe c ontractures.

EASY: Quick, clean application. Socks simply "slip on" quickly and easily. Accelerated cure time.

SAFE: Innovative removal system is quick, simple and safe. Cutting strip and channel tube included with ankle and mid-leg socks when a full case is purchased.

DURABLE: In only 5 minutes after cure time, 90% of strength is achieved, allowing immediate shipping or scanning without damaging casts.

ECONOMICAL: Fast and easy without the mess of plaster of paris. Reduces labour and shipping costs.

ANKLE SOCK SIZ	ZING CHART	MID-LEG SOCK S	SIZING CHART	BERMUDA SOCK	SIZING CHART
SIZE MEN'S SHOE	WOMEN'S SHOE	SIZE MEN'S SHOE	WOMEN'S SHOE	SIZE MEN'S SHOE	WOMEN'S SHOE
SMALL MEDIUM 6 - 9 ½ LARGE 10 - 11 ½ X-LARGE 12 - 15	4 - 5 ½ 6 - 10 ½ 11 - 12	SMALL MEDIUM 6 - 9 ½ LARGE 10 - 11 ½ X-LARGE 12 - 15	4 - 5 ½ 6 - 10 ½ 11 - 12	MEDIUM 6 - 9 ½ LARGE 10 - 11 ½ X-LARGE 12 - 15	6 - 10 11 - 12
2STSASS (S) 2STSA 2STSASL (L) 2STSA	( )	2STSMLSS (S) 2ST 2STSMLSL (L) 2ST	( )	2STSBSM (M) 2ST 2STSBSXL (XL)	<mark>SBSL</mark> (L)

#### STS<sup>®</sup> TUBULAR CASTING SOCK - FIBERGLASS 43.2 cm & 76.2 cm, 17" & 30" Quick, easy and accurate, the STS Tubular Casting Socks are the innovative solution for taking a mold with benefits

for both patient and practitioner.

DESCRIPTION: Knitted polyester slipper shaped sock, impregnated with extra fast setting, slippery polyurethane resin.

USES: Custom shoes, custom supra-malleolar ankle-foot orthotics, residual limb molding, custom AFO's and KAFO's.

CONFORMABLE: Virtually eliminates all wrinkling and provides excellent conformity to the foot and ankle, as well as lower leg contours, producing a glass-smooth finish. It will also conform to a residual limb providing an accurate model for CAD/CAM.

EASY: Quick, clean application. Socks simply "roll on" quickly and easily. Accelerated cure time.

SAFE: Innovative removal system is quick, simple and safe, eliminating the need for a cast saw.

*DURABLE:* In only 5 minutes after cure time, 90% of strength is achieved. Stronger resin formulation allows immediate shipping or scanning without damaging casts.

ECONOMICAL: Fast and easy without the mess of plaster of paris. Reduces labour and shipping costs.

43.2 cm, 17" TUBULAR SOCK Small, Medium, Large, X-Large 2STSTS17S (S) 2STSTS17M (M) 2STSTS17L (L) 2STSTS17XL (XL)

#### DISPOSABLE SHOE COVERS

DISPOSABLE SHOE COVERS - (100 PER BAG) Blue - ONE SIZE FITS ALL 2SC





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#### STS<sup>®</sup> LEG LIFTER

DESCRIPTION: Heavy duty, metal tripod extremity cradle with nylon carrying case.

USES: Supports the extremity for casting the foot and leg.

EASY TO USE & PRACTICAL: With secure locking pin, assembly and setup is simple. It is easily disassembled for storage and portability. Comes with handy nylon carrying case for storage of casting supplies and materials when using the device at other locations.

VERSATILE & SPACE SAVING: Extends to a full 124.3 cm, 48.9" to accommodate any chair height. Closes to only 47 cm, 18.5" weighing just 3 pounds (1.36 kg) for easy storage and portability.

ECONOMICAL: No need to clean up the room or leg being casted, saving valuable time, and since no special "casting room" is needed, it also creates a more efficient use of office space.

DURABLE & STURDY: Oversize (22mm) 0.9" leg diameter for added strength and stability. Foot cradle and adaptor made of industrial grade materials for long lasting use. D-shape three-section legs with quick-lock levers and heavy-duty rubber feet for excellent stability.

**2STSLL** 

#### DISPOSABLE LAB COAT DISPOSABLE LAB COAT - (60G)

White Non-Woven Poly-Blend 2LCS (Small) 2LCM (Medium) 2LCL (Large) 2LCXL (X-Large)

#### DELUXE CAST STAND

Makes applying casts easier and more comfortable for the patient. Upright arm can be raised or lowered to accommodate clinician or patient. Includes reuseable plastic drip pan.

HEIGHT: 31.8 cm, 12.5" ADJUSTABLE TO: 53.3 cm, 21" 2CSA

N95 PARTICULATE RESPIRATOR MASKS - (20 PER BOX) Latex-free headstrap. Embossed fringe seal. Contour fit design. Adjustable nose piece. Easy breathing and speaking. Comfortable Nose Foam. Meets CDC Guidelines.

**2RMN95** 

#### GLOVES

NITECH® EDT - LATEX-FREE (100 Gloves per Box) Easy Donning Technology (EDT) makes it easier to don gloves on moist wet hands. Blue Nitech® EDT examination gloves are made from a premium blend of polymeric synthetic materials that are disposable, non-sterile, ambidextrous and powder free. The gloves are blue, smooth and CFIA, Medical Device License Certified.

103632 (M) 103633 (L) 103636 (XL)

LATEX GLOVES (100 Gloves per Box) Powder Free, made from natural rubber latex. Durable, single use gloves protect against nicks/cuts and oil grease/organic solvent. Excellent sensitivity. 2LGS (S) 2LGM (M) 2LGL (L) 2LGXL (XL)















# **CASTING SUPPLIES & SOCKS**

#### CASTING SUPPLIES SAFFTY GLASSES Blue Frame with Clear Lens FOAM EAR PLUGS 2SGCL Classic Yellow Foam (10 Pairs / Pack) 2FEP EXAMINATION TABLE PAPER White Roll 45.7 cm X 68.6 m, 18". X 225' 3M SILICONE LUBRICANT (214 G) APPLICATIONS: 100321 • Rubber mold release INDELIBLE PENCIL · Lubricate cutting tools, tables & sewing machines & needles A bottle of ink in a pencil! Simply · Helps preserve plastic, rubber & leather sharpen to a dull tip & use. • Helps prevent build-up of glues, wax, inks and paints 103283 Violet Purple FEATURES: • Fast drying, long lasting • Contains no petroleum oils GREASE PENCIL • Up to 350°F (177°C) resistance • Non-staining Simply pull string to unravel paper & use. 102321 Black **23MSL** 102322 White

#### 3M<sup>™</sup> GAS & VAPOUR RESPIRATORS • HALF FACEPIECE RESPIRATORS

USES: The 3M<sup>™</sup> 6000 Series Half Facepiece Respirators are NIOSH approved and designed to help provide respiratory protection against certain airborne contaminants when used in accordance with all use instructions and limitations and applicable safety and health regulations. This product contains no components made from natural rubber latex. SMALL • 3M<sup>™</sup> 6100/07024 SERIES (Half facepiece) **100538** 

MEDIUM • 3M  $^{\scriptscriptstyle \rm M}$  6200/07025 SERIES (Half facepiece) 100539

LARGE • 3M  $^{\rm \tiny M}$  6300/07026 SERIES (Half facepiece) 100540

Use with 3M  $^{\rm m}$  60926 cartridge which is NIOSH approved against certain organic vapours, acid gases and particulates. \*See below for more details.



### 3M™ CARTRIDGE/FILTER 60926 • FOR GAS & VAPOUR RESPIRATORS

USES: The  $3M^{M}$  60926 cartridge is NIOSH approved against certain organic vapours, acid gases and particulates. Use with  $3M^{M}$  Half and Full Facepieces 6000 Series and  $3M^{M}$  Half and Full Facepieces 7000 Series with bayonet style cartridge holders.

Use in a variety of applications, including petrochemical and chemical processing, utilities, pharmaceuticals, mining and primary metals. When properly fitted, helps provide respiratory protection from certain organic vapours and particulates, chlorine, hydrogen chloride, sulfur dioxide, chlorine dioxide, hydrogen sulfide (escape only), ammonia, methylamine, formaldehyde or hydrogen fluoride at concentrations up to 10 times the Permissible Exposure Limit (PEL) with half facepieces or 50 times PEL with full facepieces. Full facepieces must be quantitatively fit tested to claim assigned protection factor above 10 in negative pressure mode. Do not use in environments that are immediately dangerous to life or health (IDLH).



Sold in pairs 100541

#### FOOT IMPRESSION PRODUCTS

FOOT IMPRESSION FOAM (2 FOAMS PER BOX) Box serves as a self-mailer; Weighing just ounces!

#### STORAGE & HANDLING:

- Store the product properly in dry and dark condition
  Preferably keep the product stored in the master carton with the lid closed to
- Preferably keep the product stored in the master carton with the lid close avoid exposure to the aging factors of light and moisture
- Do not store it for too long of a period
- · Apply pressure slowly and gently when being used
- Use the product carefully when the product begins to discolour

11/2" BOXED (3.8 cm x 15.2 cm x 30.5 cm), (11/2" x 6" x 12") Box of 50 pr

2FIFG

11/2" BULK (3.8 cm x 15.2 cm x 30.5 cm), (11/2" x 6" x 12") Box of 50 pr 2FIFGB

2" BOXED (5.1 cm x 15.2 cm x 33 cm), (2" x 6" x 13") Box of 25 pr ZFIFG2

2" BULK (5.1 cm x 15.2 cm x 33 cm), (2" x 6" x 13") Box of 25 pr 2FIFG2B

2" BOXED (5.1 cm x 15.2 cm x 35.6 cm), (2" x 6" x 14")

#### Box of 6 pr 2FIF26P

2" BULK (5.1 cm x 15.2 cm x 35.6 cm), (2" x 6" x 14") Box of 34 pr 2FIF26PB

#### FOOT IMPRESSION WAX

50 pieces per box SIZE: 12.7 cm x 20.3 cm, 15" x 8" **2FIW** 







#### CASTING BLOCKS

Casting blocks are a clean, reliable implement to use while casting. These blocks are mounted on a plastic base to provide a sturdy surface to cast your patient. The heel is raised, placing the foot in the proper casting position for custom shoes and AFO gauntlets.



#### PODOTRACK FOOT IMPRESSION SHEETS

Only Podotrack impression paper can dynamically identify foot type in less than 60 seconds. All your customer needs to do is step on and off this unique 'pressure sensitive paper'. This simple walking motion provides you with a permanent foot imprint for sizing and fitting your customer to just the right shoe – without messy inks or expensive computer software.

100 pieces per box

SIZÉ: 42.4 cm x 18.6 cm, 16.7" x 7.3" 103741



#### HAPLA-BAND

Hapla-Band is a Peach-coloured, thin hypoallergenic bandage. It has elastic warp threads which allow the bandage to stretch and recover longitudinally while remaining laterally rigid. Due to the extensibility of the strapping, it is ideal where a light compression is required in conjunction with padding. Supplied on backing paper so it can be easily and accurately cut to size.

2HAP125 2HAP250 1.25 cm x 10 m . . . . (4 rolls per box) 2.50 cm x 10 m . . . . (4 rolls per box)



Adhesive back

#### HAPLA-SEMI-COMPRESSED WOOL FELT

Versatile padding to provide the patient with support, protection and relief from pressure / friction induced pain. Easy to shape and can be reduced in thickness to provide precisely the padding required. Modern adhesives minimize the problems of adverse skin reactions. In cool, dry conditions, they have virtually indefinite shelf life. 22.5 cm X 45 cm

2FEL55 mm . . . (4 sheets per bag)2FEL77 mm . . . (4 sheets per bag)



#### FLEECY FOAM®

 Form is a soft open cell polyurethane foam with the added strength of a bonded fleece surface. Highly compressible with instantaneous recovery, ideal for light comfort cushioning. Hapla Fleecy Foam provides a smooth surface next to hosiery.

 22.5 cm X 45 cm

 2FLE5
 5 mm ... (4 sheets per bag)

 2FLE7
 7 mm ... (4 sheets per bag)

- 1 ROLL AND 1 APPLICATOR PER BOX
- **2TUB00** Size 00 Small Toes and Fingers
- 2TUB01Size 01 Toes and Fingers2TUB12Size 12 Bulky Dressings on Fingers and Toes



#### HAPLA TOFOAM

Medical polyurethane foam on a 100% cotton stockinette core, protects digits and tender areas from friction and pressure. Available with or without overlap according to protection required.

#### 12 TOFOAM PER BAG

2TOFA	15 mm x 25 cm	Size A
2TOFB	18 mm x 25 cm	Size B
2TOFC	21 mm x 25 cm	Size C
2TOFD	25 mm x 25 cm	Size D
2TOFAX	15 mm x 25 cm	Size AX
2TOFBX	18 mm x 25 cm	Size BX
2TOFDX	25 mm x 25 cm	Size DX



A-D



#### FOAM-O-FELT - FOUR SHEETS PER BAG

Unique composite structure made of pure wool felt bonded to a latex foam surface. The resilient latex foam absorbs pressure and cushions impact. The closed-cell structure compresses to absorb pressure with instantaneous recovery. The pure wool felt is strong and comfortable to deflect constant pressure.

22.5 cm X 45 cm 2F0A5 5 mm 2F0A7 7 mm









#### FLEECY WEB

100% cotton padding with raised fleecy surface; widely used to protect sore and tender skin from friction and rubbing. Transverse stretch allows Fleecy Web to conform to the skin which prevents creasing and provides comfort. It is soft and thin which is especially useful in confined and restricted areas. Available in sheets and rolls.

2FLWS

22.5 cm x 40 cm ..... (4 sheets per bag)





#### CHIROFLEX

Transverse stretch prevents creasing and allows the patient maximum freedom and movement. It's versatility makes it ideal for a first dressing and also as a padding / dressing retention strapping. Air and moisture vapour permeable minimizes skin maceration and allows wide area application. Highly conformable has excellent molding qualities for easy shaping around toes, feet and joints. It can be sterilized in an autoclave, making it suitable for sterile procedures.

2CH25 2CH5

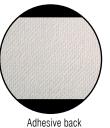
5 cm x 10 cm . . . . . . . . . . . . . . . . . (2 rolls per box)













#### SWAN FOAM

Unique composite structure made of latex foam bonded to a moleskin surface. Resilient latex foam absorbs force and cushions impact. Closed-cell structure compresses to absorb pressure with instantaneous recovery. Cotton moleskin cover increases tear-strength and provides a smooth surface for hosiery, shoes and skin.

#### 22.5 cm X 45 cm **2SWA5**





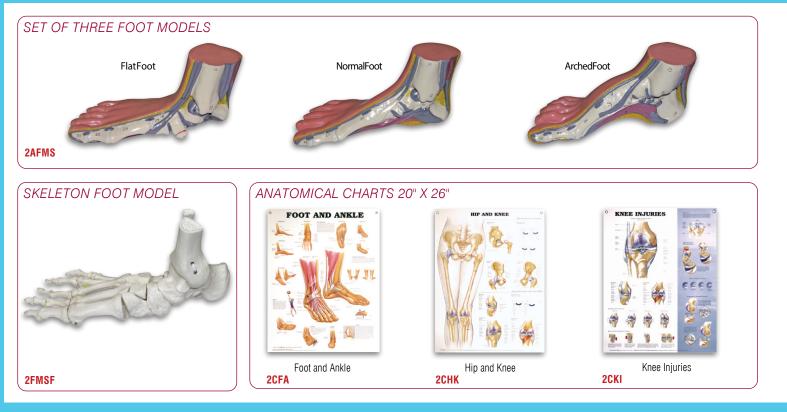




Adhesive back

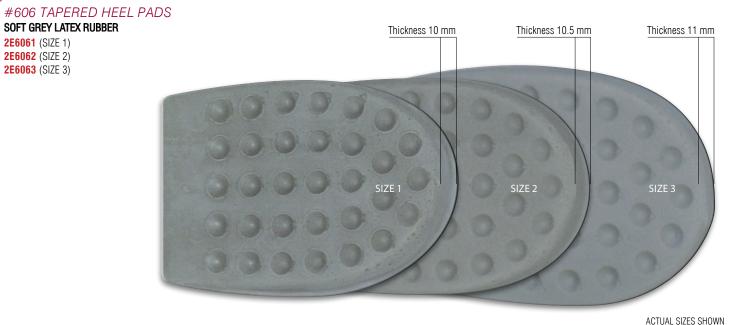


# ANATOMICAL PRODUCTS



# LATEX & RUBBER COMPONENTS

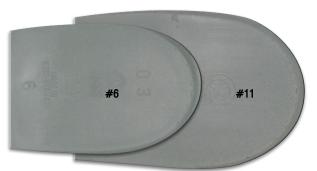
SOFT LATEX RUBBER SHEETS		
15.2 cm X 30.5 cm, 6" X 12" GREY		
<b>2ELS40</b> 4 mm 5/32"		
<b>2ELS50</b> 5 mm 3/16"		
2ELS60 6 mm 1/4"		
<b>2ELS90</b> 9 mm 5/32"		
TUBULAR LATEX STRIPS		
SOFT GREY LATEX RUBBER		
SIZES: 8 mm Thick / 90 cm Long 12 mm Thick / 70 cm Long 2E7182 2E7137	15 mm Thick / 30 cm Long	
2E7182 2E7137	2E6513	



ACTUAL SIZES SHOWN

# LATEX & RUBBER COMPONENTS & SCAPHOID PADS

#5299 TAPERED HEEL PADS SOFT GREY LATEX RUBBER SIZES: 6.4 mm, 1/4" at Heel Strike 6, 11 2E52996 (SIZE 6) 2E529911 (SIZE 11)



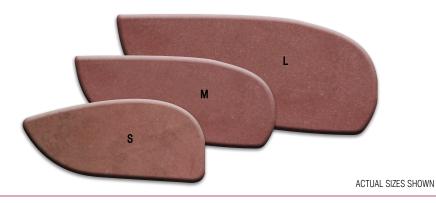
ACTUAL SIZES SHOWN

#### #6074 TAPERED BORDER PAD SOFT GREY LATEX RUBBER 101388 (SIZE 3) 101389 (SIZE 5)



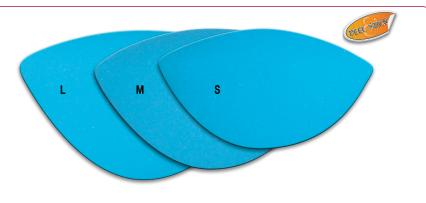
#### RUBBER WEDGE

FIRM PINK RUBBER (SOLD IN PAIRS; LEFTS & RIGHTS) 2RWS (Small) 2RWM (Medium) 2RWL (Large)



#### SCAPHOID PADS MEDICAL GRADE BLUE PORON WITH PSA BACKING (Dozen pair per bag)

2PSPS (Small) 2PSPM (Medium) 2PSPL (Large)



# SCAPHOID PADS

#### #12448 SCAPHOID PADS SOFT GREY LATEX RUBBER

2E124482 (SIZE 2) Thickness at highest point 4.8 mm, 3/16"

2E124483 (SIZE 3) Thickness at highest point 7.9 mm, 5/16"

**2E124484** (SIZE 4) Thickness at highest point 5.5 mm, 7/32"

2E124485 (SIZE 5) Thickness at highest point 8.7 mm, 11/32"

2E124486 (SIZE 6) Thickness at highest point 15.1 mm, 19/32"



#### SCAPHOID PADS

FIRM PINK RUBBER 2SP127 (SIZE 127) Thickness at highest point 4.8 mm, 3/16"

**2SP122** (SIZE 122) Thickness at highest point 5.5 mm, 7/32"

**2SP107** (SIZE 107) Thickness at highest point 8.7 mm, 11/32"

**2SP108** (SIZE 108) Thickness at highest point 5 mm, 19/32"

2SP109 (SIZE 109) Thickness at highest point 16.7 mm, 21/32"

2SP126 (SIZE 126) Thickness highest point 12.7 mm, 1/2"



# METATARSAL PADS

METATARSAL PADS MEDICAL GRADE BLUE PORON WITH PSA BACKING (Dozen pair per bag) 2PMPS (Small) 2PMPM (Medium) 2PMPL (Large)	L M S
	ACTUAL SIZES SHOWN

# **METATARSAL PADS**



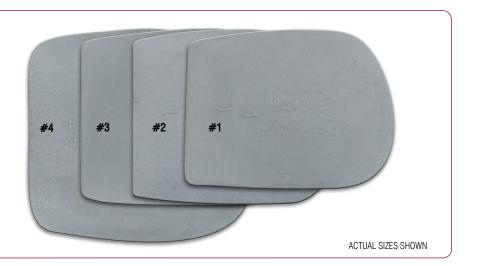
ACTUAL SIZES SHOWN

# METATARSAL PADS



# FOREFOOT PADS

#12470 FOREFOOT PADS SOFT GREY LATEX RUBBER (SOLD IN PAIRS; LEFTS & RIGHTS) 2E124701 (SIZE 1) 2E124702 (SIZE 2) 2E124703 (SIZE 3) 2E124704 (SIZE 4)



# SBR FOAM METATARSAL PADS & BARS

SBR foam metatarsal pads and bars are fabricated with 100% synthetic latex foam, making them hypo allergenic and free of any harmful substances. This material with a memory that bounces back without losing its cushioning effectiveness, is also known for its superior shock absorption, moisture absorption and breathability. A great alternative for those with allergies to latex!



# SBR FOAM METATARSAL PADS & BARS



ACTUAL SIZES SHOWN



ACTUAL SIZES SHOWN

# SBR FOAM METATARSAL PADS & BARS

# #9025 SYNTHETIC LATEX MET PADS • 15 - 20 DUROMETER (SOLD IN PAIRS: EQUILATERALS) 100437 SIZE 0 (2.5 mm) 100439 SIZE 1 (3.5 mm) 100440 SIZE 3 (4.5 mm) Thickness is measured from the centre of the pad. Sizes are approximate.





#### #7658 RUBBER & CORK 5 MM HEEL PADS • 70 - 75 DUROMETER



ACTUAL SIZES SHOWN

# MATERIALS FOR CUSTOM SHOE ENGINEERING



2

1

# MATERIALS FOR CUSTOM SHOE ENGINEERING

#### IMPERFLEX MATERIAL (SIMILAR TO AGOFLEX) Box Toe and Heel Counter • Coated on one side with hot melt adhesive • Heat activated BOX TOE 1 m x 1.5 m, 39" x 59" White 100675 0.55 mm - 0.6 mm White HEEL COUNTER 1 m x 1.5 m, 39" x 59" 100676 0.9 mm - 1.0 mm White **ERKOFLEX** BACK SEAM TAPE • Soft, clear (semi-transparent), flexible material Never hardens 1.6 cm x 91.4 m Ideal for box toe reinforcement Heat at 250°F for two minutes 5/8" x 100 Yard Roll, 1 m x 1 m, 39" x 39" 2BST White 2SE15 1.5 mm Semi-Transparent 2SE2 2 mm Semi-Transparent 2**SE**3 3 mm Semi-Transparent **RHENOFLEX** APPLICATIONS: Renoflex is used to add rigidity to foot orthoses as a mid layer / stiffener, or for box toe and heel counter reinforcements in addition to other shoe modifications. PROPERTIES: Economical thermolastic one-piece counter on non woven base with excellent shape reproduction and retention. One side coated with EVA Hotmelt · Semi-flexible plastic with fabric backing for gluing · When hot, exposed side is self-adhesive · Washable and grindable PROCESSING NOTES: This material requires an interface temperature of 95°C - 100°C for bonding, and 75°C - 80°C for reactivation. These White temperatures can be reached with hot / cold system. Activating temperature is 140°C. Dwell time is 10 - 14sec. (according to the substance). 1 m x 1.5 m, 39" x 59" 2SRF11 1.05 - 1.10 mm White White 2SRF15 1.5mm - 1.6 mm 2SRF18 1.8mm - 1.85 mm White FLEXON INSOLE BOARD 1 m x 1.5 m, 40" x 60" 2FIB3 1.5 mm 1/16" Beige Beige 2FIB4 2 mm 5/64" Beige DEINICODOINO MATERIAL (CIMILAR TO TERRO)

E.P. REINFORCI	'NG MATERIAL (SIMILAF	TO TEPP2)		
1 m x 1.5 m, 39" x 59"				
<b>2SEP1</b> 1.0 mm - <b>2SEP17</b> 1.65 mm	1.1 mm Natural - 1.75 mm Natural			
APPLICATIONS:	0	ely versatile product which has a wide range of applications in orthopaedic's and fo al allows for flexible stabilization of orthopedic makeshifts such as flexible toe puffs where stiffening is required		
PROPERTIES:	<ul> <li>E.P. Reinforcing material is an innova tasks better, safer, and faster.</li> <li>Has fantastic shape stability</li> <li>Sweat and heat resistant</li> <li>Washable</li> <li>Perforated</li> </ul>	tive plastic non-woven material that provides many possibilities to solve orthopaed • Synthetic non-woven fabric coated on one side with hot melt glue • Water vapour permeable and absorbable • Skin compatible	ic footwear Natural	
PROCESSING NOTES:	Thermoplastically distortable at 180^	C .Remoldable at 160°C		$\mathbf{\nabla}$